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(Article begins on next page)

1 **Ammonium-charged zeolite effects on crop growth and nutrient leaching: greenhouse experiments on**  
2 **maize (*Zea mays*)**

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4  
5 **Highlights**

- 6 • We describe the selection of zeolite/soil ratio with two greenhouse experiments.
- 7 • The effect of NH<sub>4</sub>-charged zeolite on nitrate leaching and plant characteristics was assessed in  
8 lysimeters.
- 9 • We carried out a ranking approach of all parameters analyzed for overall evaluation.
- 10 • The applications of 30 or 50 t ha<sup>-1</sup> NH<sub>4</sub>-charged zeolite may be scaled-up in open field studies.
- 11 • The reduction of chemical fertilizer was feasible, allowing a limitation in groundwater pollution by  
12 nitrates.

13  
14 **Abstract**

15 Nitrate leaching and the resulting groundwater contamination from intensive crop production has become  
16 a major concern for long-term farmland efficiency and environmental sustainability in Italy. The aim of this  
17 study was to evaluate a water-saving NH<sub>4</sub>-charged zeolite (produced by a new prototype) for minimizing  
18 NO<sub>3</sub>-leaching from soil and optimizing corn growth and yield. Forty-eight zeolite:soil lysimeters in two  
19 trials were installed in a greenhouse to study the growth and yield characteristics of maize (*Zea mays*) as  
20 well as the nitrate concentration in leachate under different fertilizing conditions (i.e., standard, high or  
21 70%, medium or 50% and low or 30% of conventional fertilization rate) and NH<sub>4</sub>-charged zeolite (control,  
22 0; dose-1, 50 t ha<sup>-1</sup> and dose-2, 100 t ha<sup>-1</sup>) treatments. The results implicitly suggest that plants may have a  
23 better response if NH<sub>4</sub>-charged zeolite is used with a limited amount of conventional fertilizer, allowing a  
24 reduction of nitrate concentration in drainage.

25 **Keywords**

26 Zeolite chabazite, Nitrate leaching, Maize growth, Ammonium, Fertilizer,

27  
28 **1. Introduction**

29 Agriculture remains one of the main sources of water pollution, and farmers need to adopt more  
30 sustainable practices, as huge efforts are still required to an optimal water quality across the European  
31 Union (EU) and abroad ([Bijay-Singh et al., 1995](#), [Thorburn et al., 2003](#), [Jalali, 2005](#), [Islam et al., 2011](#)).  
32 Generally, farming is responsible for the major N-compound discharges into surface waters and  
33 groundwater, and still nowadays farming practices in all Europe use a large amount of chemical fertilizers  
34 and animal manure, with large regional differences ([Velthof et al., 2014](#)). Of the total nitrogen input in the  
35 fields, indeed, a large amount is not absorbed by the crops and resides in the soil ([Mastrocicco et al., 2013](#),  
36 [Wang et al., 2013a](#), [Sebilo et al., 2013](#)), where it could be converted into highly soluble nitrates and flushed  
37 away into the water system ([Mastrocicco et al., 2009](#), [Arbat et al., 2012](#), [Aschonitis et al., 2012](#), [Wick et al.,](#)  
38 [2012](#), [Wang et al., 2013b](#)), triggering different degenerative processes and ultimately causing  
39 eutrophication phenomena ([Del Amo et al., 1997](#), [De Wit et al., 2005](#), [Statham, 2012](#)). Moreover, when  
40 denitrification processes occur in soils ([Rivett et al., 2008](#)), greenhouse gases are released into the

41 atmosphere ([Smith et al., 2007](#), [Benbi, 2013](#), [Ding et al., 2013](#), [Skinner et al., 2014](#)). Livestock effluents,  
42 whose  $\text{NH}_4$  concentration may exceed  $1000 \text{ mg l}^{-1}$ , are also often used as fertilizers as they can also  
43 improve soil fertility for crop production ([Marinari et al., 2000](#), [Khan et al., 2007](#)); it is known that intensive  
44 livestock breeding is another major source of nitrogen pollution in water ([Goldberg, 1989](#), [Williams, 1995](#),  
45 [Widory et al., 2004](#)) and it heavily contributes to  $\text{CO}_2$  and methane emissions worldwide ([FAO, 2006](#)). With  
46 the Nitrates Directive ([Directive 91/676/EEC, 1991](#)) and the Water Framework Directive ([Directive](#)  
47 [2000/60/EC, 2000](#)) the EU aims at preventing nitrate pollution by promoting the use of good farming  
48 practices and established a protocol for protection and management of water; reporting measures that  
49 must be taken by each Member State, aim to favor the restoration of hydrological resources and reach a  
50 good chemical and ecological state of waters, by reducing dumping and toxic substance emissions.

51 Several previous investigations ([Lehmann et al., 2003](#), [Novak et al., 2009](#), [Ding et al., 2010](#), [Islam et al.,](#)  
52 [2011](#), [Nelson et al., 2011](#), [Sarkhot et al., 2012](#), [Hale et al., 2013](#)) have been focused on mixtures of soil and  
53 artificial high-CEC fertilizers (i.e. biochars or coating materials) showing that they can reduce the leaching of  
54  $\text{NO}_3\text{-N}$  and  $\text{NH}_4\text{-N}$ , that therefore implies that these nutrients are bound to them when they are added to  
55 soil, and no further transformation reactions take place. For example, applying  $20 \text{ g kg}^{-1}$  biochar to an  
56 agricultural soil amended with swine manure had decreased the leaching of  $\text{NO}_3\text{-N}$  and  $\text{PO}_4\text{-P}$  by 11% and  
57 69% respectively ([Laird et al., 2010](#)). However, it is currently unclear how long-lasting these effects are  
58 ([Hale et al., 2013](#)) and if some of them may be toxic to soil ([Azeem et al., 2014](#)).

59 Zeolitites are rocks containing more than 50% of zeolites ([Galli and Passaglia, 2011](#)), minerals characterized  
60 by high and selective cation exchange capacity (CEC), molecular absorption and reversible dehydration  
61 ([Ming and Allen, 2001](#)). Natural zeolites have a remarkable selectivity for cations characterized by low ionic  
62 potential (i.e.,  $\text{NH}_4^+$ ,  $\text{K}^+$ ,  $\text{Pb}^{2+}$ , and  $\text{Ba}^{2+}$ ) and, in particular, are capable to uptake  $\text{NH}_4^+$  from solutions in  
63 various environment and then to release it under proper conditions ([Ahmed et al., 2006](#), [Passaglia and](#)  
64 [Laurora, 2013](#)), such as slow release fertilizer (SRF). Moreover, a single application of water-saving zeolitites  
65 to the soil can increase soil quality for several growth seasons, producing long-term changes in physical  
66 properties and reducing yearly water and nutrient requirements for crop growth. When zeolitites are  
67 incorporated with soil, they should retain large quantities of water and nutrients, which are released as  
68 required by the plant. Thus, plant growth could be improved with limited water and nutrient supply.  
69 Zeolitite cost depends on type and source, and ranges approximately from 2.5 cent per kg (clinoptilolite in  
70 Iran, [Gholamhoseini et al. \(2013\)](#)) to 10 cent per kg (chabasite in Italy, in this study).

71 In this context, ZeoLIFE project (LIFE + 10 ENV/IT/000,321; [Coltorti et al., 2012](#)) has been conceived to  
72 assess an innovative integrated zeolitite cycle aiming at (i) reducing the amount of traditional (both  
73 chemical and organic) fertilizers, (ii) amending the agricultural soils for economization of fertilizers and  
74 water for irrigation and with improvement of the yield, (iii) and ultimately leading to a reduction of surface  
75 water and groundwater pollution and excessive exploitation of the water resource. [Colombani et al. \(2014\)](#)  
76 showed that  $\text{NH}_4$ -charged zeolitite increase the water retention capacity even in silty-clay soils, thus  
77 limiting water and solute losses.

78 This study describes the selection of soil/zeolitite ratio to be applied in Maize (*Zea mays*) cultivation  
79 through greenhouse experiments, as an ex-situ trial to be subsequently reproduced at large scale in an  
80 agricultural field. The  $\text{NH}_4$ -charged zeolitite (NH4CZ, hereafter), produced by prototype (IT application  
81 MO2013A000354), was mixed to the agricultural soil of the ZeoLIFE experimental field (Codigoro, Ferrara,  
82 Italy; [Di Giuseppe et al., 2013](#) and [Di Giuseppe et al., 2014](#)) and to an artificial standard soil in two trials  
83 respectively, and in different ratios, in order to evaluate the reduction of  $\text{NO}_3$ -concentration in leachate  
84 that could drain directly to groundwater and to optimize maize production in comparison to traditional  
85 practice (with the chemical fertilizer application).

86

## 87 2. Materials and methods

### 88 2.1. NH<sub>4</sub>-charged zeolite

89 The natural zeolite used in this study is composed mainly of chabasite and comes from Sorano (Grosseto,  
90 Central Italy); chemical and mineralogical composition and physio-chemical properties of natural zeolite  
91 are reported in [Malferrari et al. \(2013\)](#). To obtain NH<sub>4</sub>CZ, NH<sub>4</sub>-exchange experiments between natural  
92 zeolite (fraction with particle size less than 3.0 mm) and swine manure were carried out in static mode  
93 ([Vassileva and Voikova, 2009](#)) in laboratory ([Faccini et al., 2015](#)), and the findings were reproduced in large-  
94 scale application, in a prototype located in Codigoro (Ferrara, Italy) near the experimental field arranged for  
95 ZeoLIFE project ([Coltorti et al., 2012](#), [Malferrari et al., 2013](#)). Briefly, the prototype (supplementary  
96 information SI-1) is composed by a 2.2 m (ø) × 5.3 m (h) tank for the swine manure storage (about 10 m<sup>3</sup>).  
97 The loading of swine manure is performed using a pump that takes manure directly from the manure pool;  
98 250 kg of natural zeolite is introduced from the top into the vessel and mechanically stirred with swine  
99 manure for 45 min. After a resting time (4–16 h), NH<sub>4</sub>CZ is discharged and recovered opening the ball valve  
100 at the bottom of the tank. A vibrating sieving system was inserted at the bottom of the vessel to separate  
101 the different particle size of NH<sub>4</sub>CZ, with a total daily production of 500 kg. At the end of each production  
102 cycle, NH<sub>4</sub>CZ was stored, air dried in controlled open-air conditions and then periodically characterized  
103 ([Faccini et al., 2015](#)).

### 104 2.2. Experiment set-up and general methodology

105 This study was conducted at CRSA Med Ingegneria facilities, north east of Italy (WGS84: 44°28'50"N  
106 12°16'21"E), in a 60 m<sup>3</sup> greenhouse (3.3 m × 9 m × h 2 m) in 2012 (spring and summer).

107 The effect of zeolite on leachate quality (EC and Cl, nitrate and ammonium concentrations) and plant  
108 characteristics was performed in lysimeters of 24 cm in diameter and 30 cm in depth, with a stone layer  
109 and a drain pipe at the bottom, for water sample collection. The soil used in the greenhouse trials was  
110 collected in the ZeoLIFE experimental field and sieved at 2 mm; it is a silty clay soil with 41.9, 38.9, and  
111 19.2% of silt, clay and sand, respectively and about 8% of organic matter ([Di Giuseppe et al., 2014](#)). Main  
112 characteristics of Codigoro soil at the beginning of the study are listed in [Table 1](#), and are consistent with  
113 the typical composition of an agricultural soil in Ferrara district, with a high content of organic matter, a  
114 medium-high nutrient content and low permeability ([Bortolami and Giandon, 2007](#)).

115 Table 1. Main chemical and physical characteristics of the Codigoro (FE, Italy) soil employed in the  
116 experiments ([Di Giuseppe et al., 2014](#)).

Property	u.m	Bulk soil
<b>Cation exchange Capacity (CEC)</b>	meq 100 g <sup>-1</sup>	33.6
<b>Exchangeable Ca<sup>2+</sup></b>	mg kg <sup>-1</sup>	5660
<b>Exchangeable K<sup>+</sup></b>	mg kg <sup>-1</sup>	582
<b>Exchangeable K (as K<sub>2</sub>O)</b>	mg kg <sup>-1</sup>	701
<b>Exchangeable Mg<sup>2+</sup></b>	mg kg <sup>-1</sup>	401
<b>Exchangeable Na<sup>+</sup></b>	mg kg <sup>-1</sup>	368
<b>Total nitrogen</b>	mg kg <sup>-1</sup>	2.7–17.7

Property	u.m	Bulk soil
Soluble K	mg kg <sup>-1</sup>	76.5
Soluble P (as P <sub>2</sub> O <sub>5</sub> )	mg kg <sup>-1</sup>	175.3
Soluble Fe	mg kg <sup>-1</sup>	62.4
Soluble Mg	mg kg <sup>-1</sup>	6.2
Soluble Zn	mg kg <sup>-1</sup>	1.9
Soluble B	mg kg <sup>-1</sup>	1.61
Copper	mg kg <sup>-1</sup>	42.8

117 The soil amendments were broadcast applied to the soil depth of the 7L lysimeters and incorporated to the  
118 total depth prior to the planting of crops. In this study, maize was selected over other crops in view of its  
119 rapid growth cycle, responsiveness to changes in nutrient availability, and represents a typical crop in the  
120 farming system of the Region (also related to animal feeding). Three seeds of maize were planted 4 cm  
121 deep in each lysimeter and at 26 days after sowing (DAS), maize in each lysimeter was thinned to two  
122 plants. The lysimeters were surface irrigated and scheduled with 2-day intervals and, during each irrigation  
123 event, 15% more water was applied to allow water drainage for sampling. In this study, the irrigation was  
124 performed in the same way in all the treatments.

### 125 2.3. Greenhouse experiments

126 Two experiments were performed with a randomized complete block experimental design using a complete  
127 factorial arrangement of treatments. The aim of the first trial was to find out the best zeolite/soil ratio to  
128 be applied in the second trial and in the next 3-years open field experiments, evaluating the effect of  
129 zeolite on nitrogen leaching and on seed germination and development. The second trial was mainly  
130 devoted to select the best fertilizer reduction after zeolite application, assessing the effect of the  
131 treatment on nitrates concentration in leachate, plant growth and physiology.

132 The treatments in both trials mainly consisted of (i) two soil amendment types with NH<sub>4</sub>-charged (NH<sub>4</sub>CZ)  
133 and natural (nZ) zeolite, (ii) two soil amendment doses of 10 g kg<sup>-1</sup> (dose-1) and 20 g kg<sup>-1</sup> (dose-2), and  
134 (iii) different applications of chemical fertilizer. The soil amendment doses were selected on the basis of soil  
135 type ([Ming and Allen, 2001](#), [Leggo et al., 2006](#), [Malekian et al., 2011](#)) and the cost-effectiveness of the  
136 treatment ([Islam et al., 2011](#)). Each treatment was performed in quadruplicate and four not amended soil  
137 lysimeters were used as a positive control. The nitrogen source, applied once at the beginning of the trials,  
138 was urea (46% N). The reductions of urea respect to each trial control (6 and 11% in the first trial, and 30,  
139 50 and 70% in the second trial) were established considering the average nitrogen content in NH<sub>4</sub>CZ  
140 (5.81 mg N g<sup>-1</sup>). In the first trial, 5 treatments per 4 replicates (20 lysimeters) were conducted for 89 days  
141 of the experiment. Simulating a high nitrogen fertilization of full field for corn (about 370 kg N ha<sup>-1</sup>) along  
142 the soil profile in lysimeters (25 cm), 248 ± 2 mg kg<sup>-1</sup> urea have been added to the soil for traditional  
143 farming practice (positive control); then two reductions of 6 and 11% in two different treatments were  
144 carried out. In particular, for two treatments (10CZ\_u and 20CZ\_u) urea was added compensating for the  
145 amount of nitrogen absorbed as ammonium in NH<sub>4</sub>CZ by the prototype process ([Coltorti et al., 2012](#)). In  
146 the last two treatments (20CZ\_wo and 20nZ\_wo), no urea was added in order to observe the effect of  
147 zeolite (both natural and NH<sub>4</sub>-charged) on plant growth. The application of nZ and NH<sub>4</sub>CZ in each  
148 lysimeter was calculated on the basis of the dry weight and the depth of plowing. More in detail, assuming  
149 a depth of homogeneous distribution of zeolite along the soil profile equal to 40 cm (depth of plowing),

150 dose-1 ( $10 \text{ g kg}^{-1}$ ) and dose-2 ( $20 \text{ g kg}^{-1}$ ) correspond to  $5 \text{ kg m}^{-2}$  (or  $50 \text{ t ha}^{-1}$ ) and of  $10 \text{ kg m}^{-2}$  (or  
 151  $100 \text{ t ha}^{-1}$ ) of zeolite in the field, respectively. In order to evaluate the best approach and select the  
 152 optimum zeolite application, the treatments were:

- 153 • Intensive (I): traditional farming practice with  $370 \text{ kg N ha}^{-1}$  (positive control)
- 154 • 10CZ\_u: dose-1 of fine NH<sub>4</sub>CZ, with  $349 \text{ kg N ha}^{-1}$  (– 6% urea-N application)
- 155 • 20CZ\_u: dose-2 of fine NH<sub>4</sub>CZ, with  $329 \text{ kg N ha}^{-1}$  (– 11% urea-N application)
- 156 • 20CZ\_wo: dose-2 of fine NH<sub>4</sub>CZ, without nitrogen application
- 157 • 20nZ\_wo: dose-2 of fine natural zeolite (nZ), without nitrogen application (negative control)

158 The second trial ([Table 2](#)) was conducted using an artificial soil, except for one treatment performed with  
 159 the already used zeolite/Codigoro soil, coming from the first trial (10CZ\_u), with the aim to simulate the  
 160 second year of production. The artificial soil (Std) was composed by 1:1 Po river sand and peat of northern  
 161 European origin (46% organic carbon, 0.7% organic nitrogen, pH 4). This trial was carried out with 7  
 162 treatments per 4 replicates (total of 28 lysimeters), lasting 73 days.

163 Table 2. Treatment description of the second trial in summer 2012.

Type	Treatments						
	Control (C)	T1	T2	T3	T4	T5	T6
<b>Bulk soil<sup>a</sup></b>	Std	Std	Std	Std	Std	TdC	Std
<b>NH<sub>4</sub>CZ (<math>\text{g kg}^{-1}</math>)</b>	0	10	10	10 <sup>b</sup>	0	10 <sup>c</sup>	6
<b>Natural zeolite (<math>\text{g kg}^{-1}</math>)</b>	0	0	0	0	10	0	0
<b>Urea (<math>\text{mg kg}^{-1}</math>)</b>	$161 \pm 5$	$113 \pm 5$	$78 \pm 3$	$47 \pm 2$	$111 \pm 5$	$75 \pm 5$	$3.8 \pm 0.1$

164 No new addition of NH<sub>4</sub>CZ was performed at the beginning of the second trial; TdC: Codigoro soil.

165 a Std: artificial standard soil.

166 b 80% fine NH<sub>4</sub>CZ and 20% ultra fine (< 90  $\mu\text{m}$ ) NH<sub>4</sub>CZ, collected in prototype.

167 c Residual NH<sub>4</sub>-charged zeolite from first trial (treatment 10CZ\_u).

168 In order to simulate a full range of nitrogen fertilization on maize compatible with the Nitrates Action  
 169 Program of Emilia Romagna Region ([NAP, 2011](#)),  $240 \text{ kg ha}^{-1}$  of nitrogen (equivalent to about  $522 \text{ kg ha}^{-1}$  of  
 170 urea) were provided as the Maximum Application Standard (MAS).

171 The following treatments were chosen in order to evaluate the best approach and, thus, select the best  
 172 nitrogen application:

- 173 • Control (C): traditional farming practice with  $240 \text{ kg N ha}^{-1}$  (positive control)
- 174 • T1: dose-1 of fine NH<sub>4</sub>CZ with  $168 \text{ kg N ha}^{-1}$  (– 30% urea-N application)
- 175 • T2: dose-1 of fine NH<sub>4</sub>CZ with  $120 \text{ kg N ha}^{-1}$  (– 50% urea-N application)
- 176 • T3: dose-1 of fine and ultrafine (< 90  $\mu\text{m}$ ) NH<sub>4</sub>CZ, with  $72 \text{ kg N ha}^{-1}$  (– 70% urea-N application)
- 177 • T4: dose-1 of fine nZ with  $168 \text{ kg N ha}^{-1}$  (– 30% urea-N application)

178 • T5: dose-1 of fine NH<sub>4</sub>CZ, residual from first trial with the residual Codigoro soil, and 120 kg N ha<sup>-1</sup> (– 50%  
179 urea-N application) used as long-effect test.

180 • T6: minimum dose of fine NH<sub>4</sub>CZ with 7.2 kg N ha<sup>-1</sup> (– 97% urea-N application) (MAS-complying test)

181 The treatment T1, T2 and T3, with the same content of zeolite (dose – 1, 10 g kg<sup>-1</sup>), were supplied with a  
182 reduction of 30, 50 and 70% Urea-N compared to the positive control. Moreover, in T3, the zeolite was  
183 applied, adding 80% of the zeolite in coarse “fine” form (< 3.0 mm), like in the other treatments, and 20%  
184 of an “ultrafine” form, obtained operating an additional sieving at < 90 μm using the *in-situ* sieving  
185 apparatus. This fraction has a greater specific surface area and a higher content of both ammonium and  
186 phosphorus than the coarser fraction. T4 was performed like T1 but using natural zeolite (nZ), in order to  
187 observe the effect of zeolite type on soil and plant growth.

188 In the treatment T5, the soil of Codigoro was reused, sowing again the soil of the treatment 10CZ\_u of the  
189 first trial, in order to evaluate possible effects of residual nitrogen. Moreover, this test was performed in  
190 order to assess the lasting effects of the use of zeolite; in particular, we want to check if the zeolite, once  
191 the absorbed ammonium was consumed by the first crop cycle, could be recharged through the application  
192 of chemical fertilizers to the soil.

193 An additional treatment (T6) was carried out providing a minimum amount of zeolite (6 g kg<sup>-1</sup>) and  
194 supplying it with a minimal Urea-N dose (3%) so that the N content in NH<sub>4</sub>CZ plus Urea-N complied with  
195 regulation of fertilizer distribution (240 kg N ha<sup>-1</sup>, used in positive control). Indeed, the amount of NH<sub>4</sub>CZ  
196 to be added was calculated considering its N content and a urea-like behavior, adding a small amount of  
197 Urea (3%) in order to lead to germinate the seeds.

198

## 199 2.4. Data collection

200 The leached solution from each lysimeter was sampled every 20 days in order to assess the NH<sub>4</sub>-N and NO<sub>3</sub>-  
201 N concentration in leachate. The two trials were stopped at 97 and 73 DAS (growing stage R3 and VT,  
202 respectively, described by [Abendroth et al., 2011](#)), before the influence of lysimeter volume on root  
203 elongation and crop height. During the growth monitoring, measurements of the aerial biomass (height in  
204 cm from the base of the plant to the top of the upper leaf) were performed approximately every 20 days.  
205 At the end of each trial, all the plants were collected from each lysimeter, oven dried at 70 °C until constant  
206 weight was attained, in order to assess the production in term of aerial biomass (dry weight).

207 Moreover, at the end of the second trial (day 73), the photosynthetic activity (PN) and leaf chlorophyll  
208 content (soil–plant-analysis development, SPAD value) were measured in 5 leafs per plant, with an ADC-  
209 LCPro + instrument (for determination of CO<sub>2</sub> per leaf area and time unit) and a portable SPAD meter  
210 (Model SPAD-502, Minolta crop, Ramsey, NJ), respectively. The SPAD meter measures the transmission of  
211 red light at 650 nm, in which chlorophyll absorbs light, and transmission of infrared light at 940 nm, at  
212 which no absorption occurs. On the basis of these two transmission values, the instrument calculates a  
213 SPAD value that is well correlated with chlorophyll content and used as an indirect indicator of crop N  
214 status. Joined to the evaluation of the aerial biomass, a quantitative and qualitative morphological study  
215 (relative growth rate, density/appearance of the root) was conducted.

216 Then, several macronutrients in the corn leaves of the second trial were measured according to  
217 international standards ([ISO 5378, 1978](#) for N determination; [EPA 3051 A, 2007](#) and [ISO 11885, 2007](#) for  
218 other macronutrients determination). Briefly, after oven drying at 70 °C for 24 h and homogenizing, the leaf  
219 samples were assayed for total N (Kjeldahl method, modified as described in [Cataldo et al., 1974](#)), and after  
220 microwave-assisted mineralization (MLS 1200 Mega, Milestone), for P, S, Ca, Mg, K and Na (by inductively



221 coupled plasma mass spectrometry, Thermofischer). In particular, the leaf N content is an important  
 222 physiological parameter that indicates the plant N status ([Lemaire et al., 2008](#)).

## 223 2.5. Data analysis

224 Treatment significant differences were calculated at Fisher's least-significant difference (LSD) at p-  
 225 level < 0.05 in one-way ANOVA ([SAS, 2008](#)). Duncan's multiple range tests (DMRT) was performed for  
 226 multiple significance between the treatments.

227

## 228 3. Results

### 229 3.1. First greenhouse trial

#### 230 3.1.1. Nitrogen concentration in leachate

231 Results of the first trial are reported in [Table 3](#). The initial concentration of NO<sub>3</sub>-N in the leachate was  
 232 strictly related to the urea addition, and has been quickly reduced in all treatments after seed germination  
 233 (at 36 DAS). Moreover, the treatment with natural zeolite and no urea-N application (20nZ\_wo) showed a  
 234 residual N content, probably deriving from previous agricultural practices on the agricultural soil used in the  
 235 trial ([Table 1](#)). No significant differences were observed in NH<sub>4</sub>-N concentrations between treatments and  
 236 control, showing a decreasing trend during the monitoring period.

237 Table 3. First trial: Trend of NO<sub>3</sub>-N and NH<sub>4</sub>-N concentrations in leachate, for four treatments and control  
 238 (intensive, I). Mean of four replicates was reported for 5 sampling times (every 15–20 days). A high  
 239 variability in measurements was observed with a coefficient of variation (CV%) ranging from 11% to 57%  
 240 and from 8% to 50% for NO<sub>3</sub>-N and NH<sub>4</sub>-N, respectively. No significant differences were observed in NH<sub>4</sub>-N  
 241 and NO<sub>3</sub>-N trends between treatments and control.

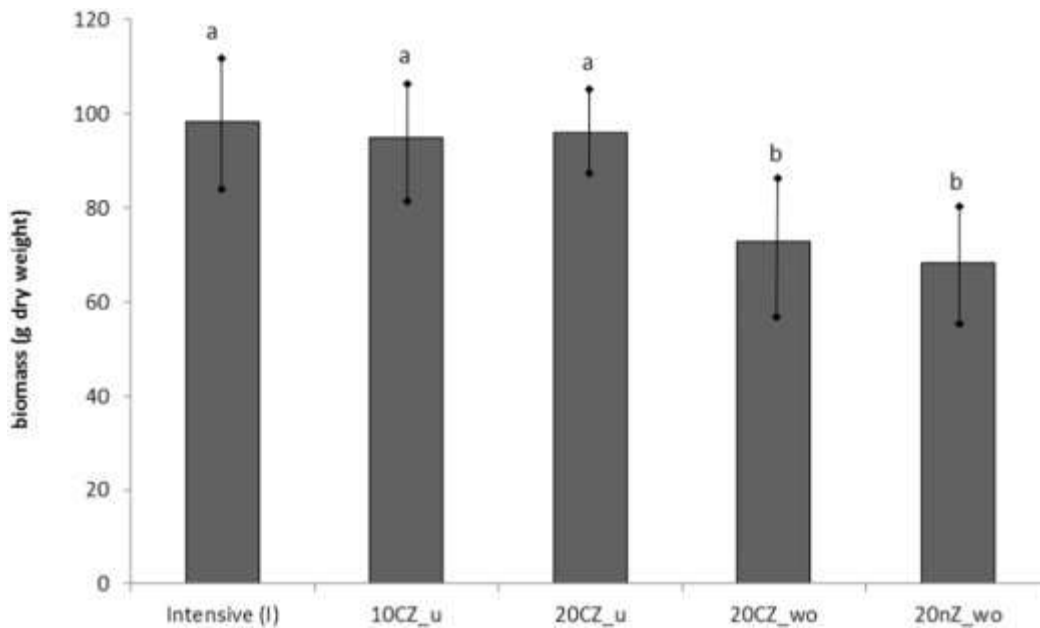
Treatment	NO <sub>3</sub> -N (mg l <sup>-1</sup> )					NH <sub>4</sub> -N (mg l <sup>-1</sup> )					
	DAS	23	36	54	72	89	23	36	54	72	89
Intensive (I)		90.9	83.5	45.0	4.2	1.3	2.95	0.27	0.15	0.06	0.15
10CZ_u		124.0	93.7	20.7	9.8	4.2	2.32	0.21	0.08	0.06	0.16
20CZ_u		95.9	153.3	17.7	7.6	2.2	0.54	0.23	0.07	0.04	0.15
20CZ_wo		84.1	50.9	15.6	5.4	1.6	2.20	0.15	0.07	0.04	0.12
20nZ_wo		65.3	40.3	24.9	10.1	1.3	0.17	0.17	0.07	0.04	0.14

242

#### 243 3.1.2. Biomass production

244 For the production of aerial biomass (dry weight) measured at the end of cycle, the treatment 20nZ\_wo  
 245 and treatment 20CZ\_wo had a production lower than the control (I) and the other treatments with NH<sub>4</sub>CZ  
 246 (10CZ\_u and 20CZ\_u) (p-level: 0.02, [Fig. 1](#)).





247

248 Fig. 1. Effect of treatments on the production of aerial biomass at the end of the first trial (dry weight).  
 249 Values represent means  $\pm$  standard deviation (n = 4). Different letters indicate significant differences  
 250 between treatments at the p-level < 0.05.

251

### 252 3.2. Second greenhouse trial

#### 253 3.2.1. Nitrogen concentration in leachate

254 In the second trial, the monitoring of leachate in the different treatments included the measurements of  
 255 ammonium-N and nitrate-N concentrations, adding the measurements of conductivity and concentrations  
 256 of chloride (Table 4).

257 Table 4. Water results for the second trial: trend of NO<sub>3</sub>-N and NH<sub>4</sub>-N content, conductivity and chlorides in  
 258 leachate for the six treatments and positive control. Mean  $\pm$  standard deviation of four replicates, except  
 259 for (\*) where three replicates were used.

Treatment	NO <sub>3</sub> -N (mg l <sup>-1</sup> )		NH <sub>4</sub> -N (mg l <sup>-1</sup> )		conductivity (mS cm <sup>-1</sup> )		Cl <sup>-</sup> (mg l <sup>-1</sup> )	
	day 15	day 73	day 15	day 73	day 15	day 73	day 15	day 73
<b>C</b>	24.9 $\pm$ 5.4	4.6 $\pm$ 0.9	1,2* $\pm$ 0,1*	0,7* $\pm$ 0,1*	1.8 $\pm$ 0.3	1.1 $\pm$ 0.4	160.1 $\pm$ 95.5	154.1 $\pm$ 74.3
<b>T1</b>	35.6 $\pm$ 10.0	17,5* $\pm$ 17,2*	3.1 $\pm$ 4.9	0.8 $\pm$ 0.2	2.2 $\pm$ 0.6	1.8 $\pm$ 0.5	175.7 $\pm$ 37.6	196.3 $\pm$ 76.8
<b>T2</b>	29.5 $\pm$ 7.6	7,1* $\pm$ 2,6*	5.3 $\pm$ 4.4	1.3 $\pm$ 0.6	1.9 $\pm$ 0.7	1.4 $\pm$ 1.0	173.4 $\pm$ 13.8	151.9 $\pm$ 110.3
<b>T3</b>	32.3 $\pm$ 13.0	7.5 $\pm$ 2.9	0.5 $\pm$ 0.6	1.1 $\pm$ 0.7	1.5 $\pm$ 0.5	1.3 $\pm$ 0.2	164.5 $\pm$ 39.9	128.8 $\pm$ 46.7
<b>T4</b>	35.2 $\pm$ 13.6	4.2 $\pm$ 0.4	4.8 $\pm$ 8.3	0.9 $\pm$ 0.5	1.5 $\pm$ 0.3	1.5 $\pm$ 0.5	111.5 $\pm$ 25.2	153.8 $\pm$ 74.8
<b>T5</b>	20.0 $\pm$ 5.5	4.6 $\pm$ 0.4	0.02 $\pm$ 0.02	1.1 $\pm$ 0.7	1.4 $\pm$ 0.3	2.1 $\pm$ 0.5	120.8 $\pm$ 19.9	233.4 $\pm$ 75.7

Treatment	NO <sub>3</sub> -N (mg l <sup>-1</sup> )		NH <sub>4</sub> -N (mg l <sup>-1</sup> )		conductivity (mS cm <sup>-1</sup> )		Cl <sup>-</sup> (mg l <sup>-1</sup> )	
	day 15	day 73	day 15	day 73	day 15	day 73	day 15	day 73
T6	28.8 ± 13.8	4.3 ± 0.4	0.11 ± 0.12	0.5 ± 0.1	1.4 ± 0.2	1.4 ± 0.5	155.1 ± 42.0	165.6 ± 119.9

260 As far as NO<sub>3</sub>-N concentration is concerned, no significant differences were found in 15 DAS between  
 261 treatments and control. At the end of the experiment (73 DAS), in treatments T4, T5 and T6 a strong  
 262 decrease occurred, reaching the value of the control; for the other treatments (T2 and T3), the decrease  
 263 was moderate, while only treatment T1 was significantly higher. The nitrates were found lower than the  
 264 regulatory limit in the majority of treatments (T2, T3, T4, T5 and T6) and in the control. In particular,  
 265 considering treatments in order of decreasing nitrogen input, T6 (with low NH<sub>4</sub>-charged zeolite and N  
 266 fertilization) had the significantly lowest nitrates content in water as expected.

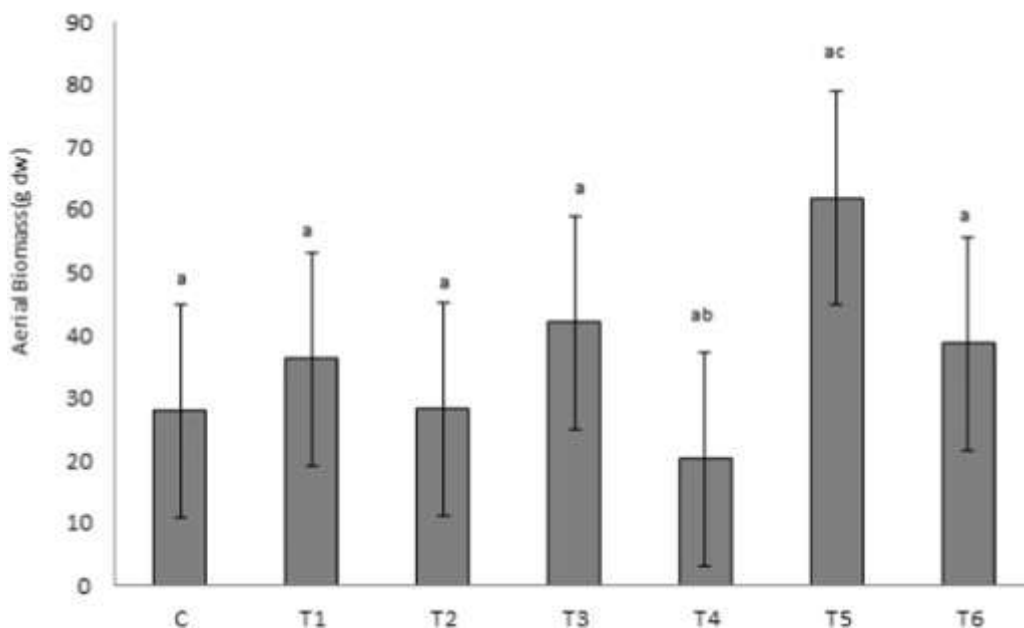
267 As regards the NH<sub>4</sub>-N content, in the first 15 days of the experiment, when the request of plant nutrients is  
 268 not yet at the maximum, it can be observed a significantly lower concentration for the treatment with the  
 269 highest urea reduction (T6) and in Codigoro soil (T5), compared to the positive control. Anyway, at 73 DAS,  
 270 the amount of NH<sub>4</sub>-N (average 0.94 ± 0.30 mg l<sup>-1</sup>) leached from the lysimeters was unaffected by the  
 271 amendment dose.

272 Conductivity remained stable in the leachate of all treatments with the only exception of T5, where an  
 273 increase, probably linked to the leaching of the chloride present in the experimental field soil, had been  
 274 observed. For the whole duration of the test, the pH was maintained at constant values for all treatments  
 275 (7.5 ± 0.2).

276

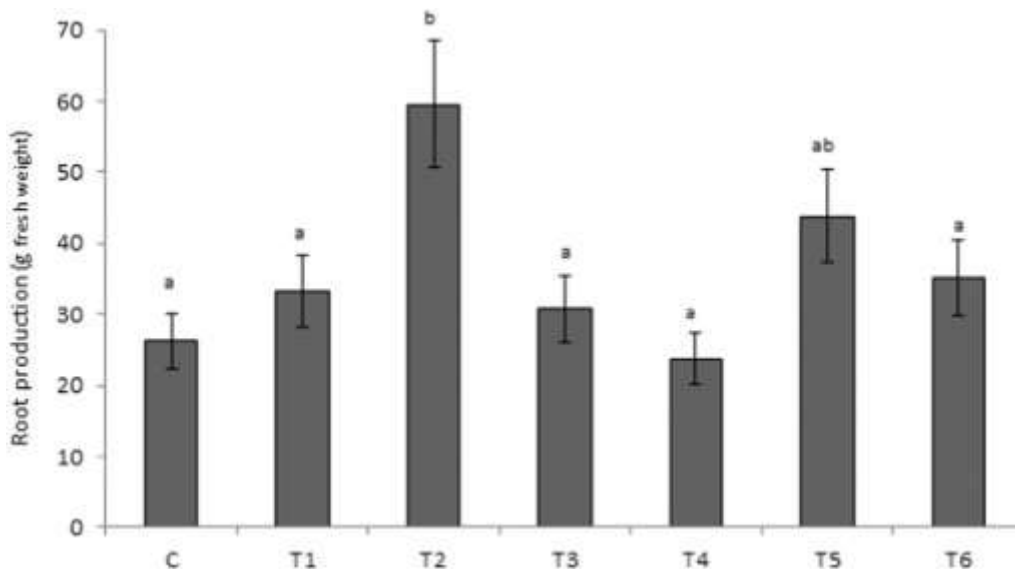
### 277 3.2.2. Biomass production

278 Final growth and root production of the corn grown under the different fertilization treatments are shown  
 279 in [Fig. 2](#), [Fig. 3](#).



280

281 Fig. 2. Effect of treatments on the production of aerial biomass at the end of the second trial (dry weight).  
 282 Values represent means  $\pm$  standard deviation (n = 4). Different letters indicate significant differences  
 283 between treatments at the p-level < 0.05.

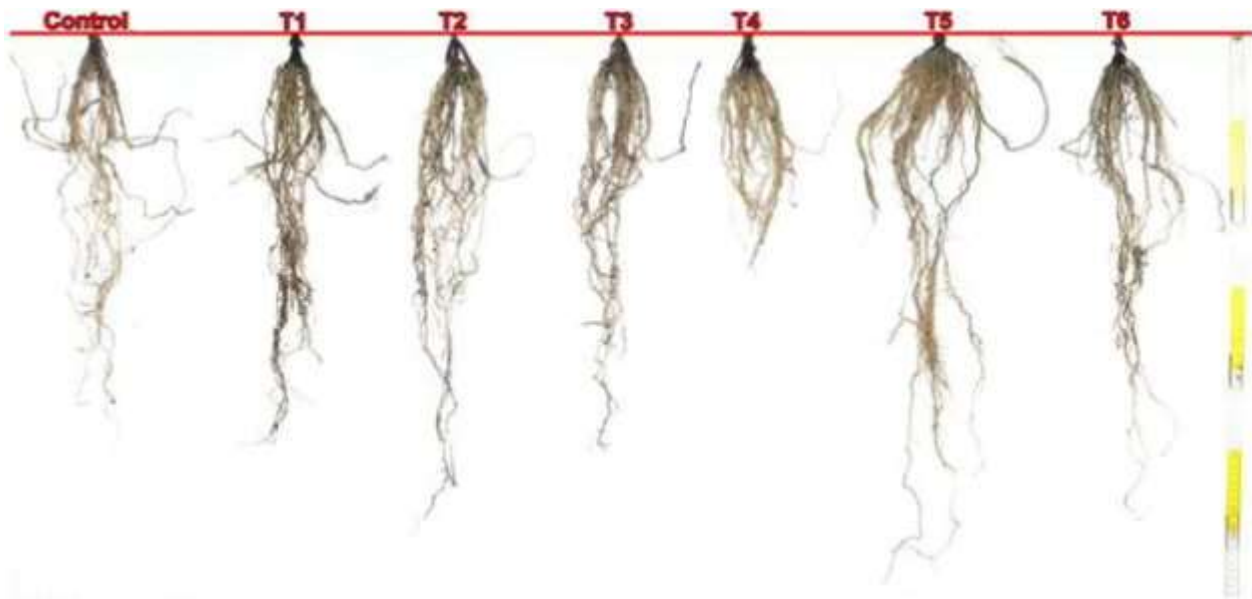


284  
 285 Fig. 3. Effect of treatments on the production of root biomass (fresh weight) in second trial. Different  
 286 letters indicate significant differences between the treatments (p-level < 0.05).

287 At the end of the experiment, as far as the production of aerial biomass (dry weight) is concerned, the  
 288 differences among treatments with the same artificial standard soil were not significant (Fig. 2). At the  
 289 same time, there was no significant difference between artificial and Codigoro soil (T5), except for T4 with  
 290 natural zeolite, which had the lowest production.

291 Moreover, the different fertilization treatments did not affect the root biomass (fresh weight) of the plants  
 292 (Fig. 3), at either the normal or lower dose. This parameter was differed only for the treatments T5 and T2,  
 293 both carried out with the 50% urea reduction and 10 NH<sub>4</sub>CZ. Furthermore, T2 with artificial soil has yielded  
 294 an even greater effect compared to T5 with agricultural soil, as expected.

295 In Fig. 4, the assessment of the roots involved (i) the measurement of root biomass (dry weight) and (ii) the  
 296 morphological analysis, considering the total length of roots, the number of primary roots and absorbent  
 297 and the radical diameter. Considering these parameters, the treatment T5 showed the highest root  
 298 biomass (dry matter), followed by T1 and T3. Other treatments induced significantly lower total production  
 299 of roots.



300

301 Fig. 4. Example of radical apparatuses of one plant in the 6 treatments and the control, at the end of the  
 302 second trial. The roots have been cleaned, washed and air dried in order to observe type, elongation and  
 303 structure.

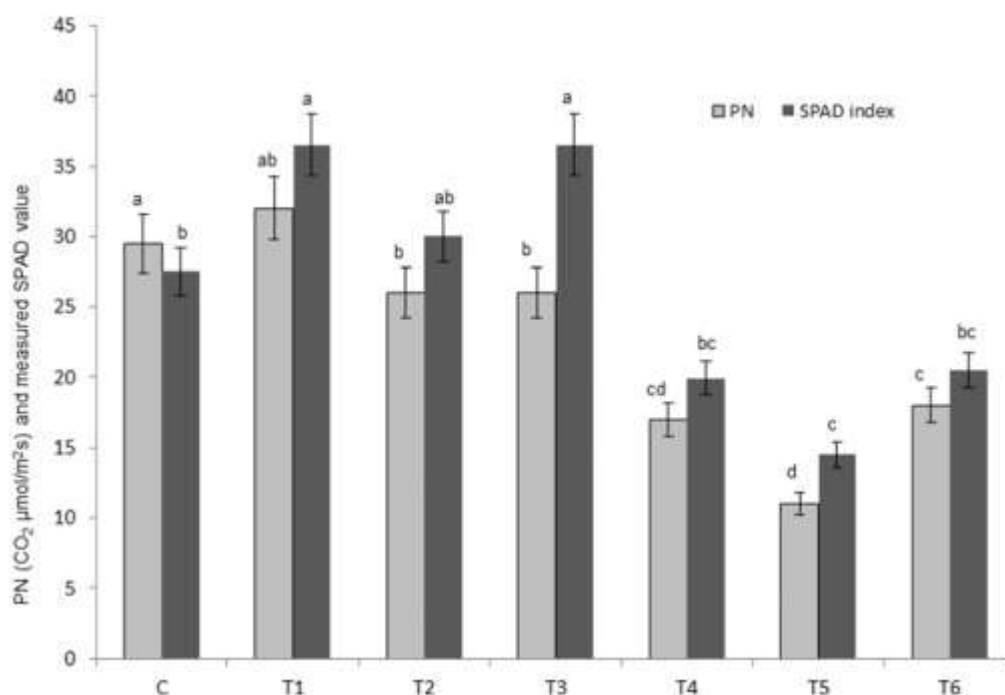
304 The treatment T5 showed an impetus in the radical development already in the earliest stages of growth,  
 305 when the volume of the primary structures was defined, that was maintained in the subsequent stage of  
 306 production. As far as the architecture and hierarchical organization structures are concerned, T5 showed  
 307 again features fully different from other treatments, developing a reduced amount of primary roots in the  
 308 first crown, but having the greatest diameter. Furthermore, it is interesting to observe that the control (C)  
 309 presented a reduced development in terms of accumulated biomass and minimum root diameter, with  
 310 respect to the others.

311 Considering the treatments with artificial soil, T4 and T6 had the lowest number of roots in the first crown  
 312 and the smallest average diameters, showing a behavior similar or lower than the control. Conversely, T1,  
 313 T2 and T3 showed an overall increase of the primary structures and root biomass.

314

### 315 3.2.3. Measurements of the photosynthetic activity and chlorophyll content of plants

316 The leaves of the control C and T1 showed a greater net photosynthesis (PN), up to  $30 \mu\text{mol CO}_2 \text{ m}^{-2} \text{ s}^{-1}$   
 317 (Fig. 5), while the treatments T2 and T3 recorded values around 25. The treatments T4, T5 and T6 showed  
 318 PN values significantly lower than the other ones, in particular the treatment with Codigoro soil (T5) with  
 319 the lowest values ever (just over 10).



320

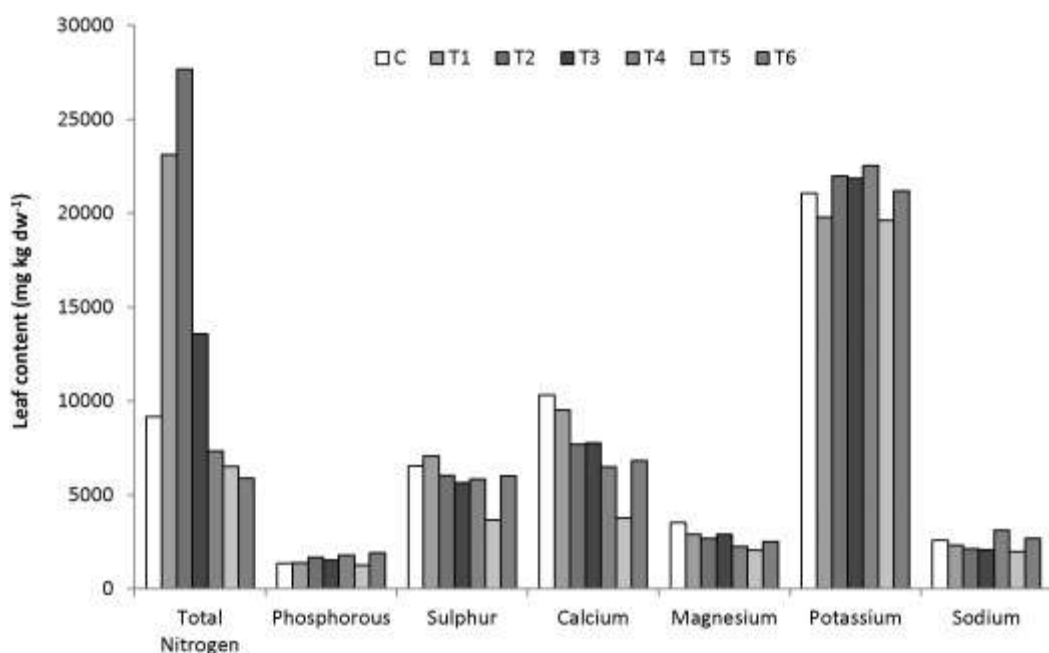
321 Fig. 5. Crop growth evaluation in the second trial on the basis of photosynthetic activity (PN) in  $\mu\text{mol CO}_2$   
 322  $\text{m}^{-2} \text{s}^{-1}$  and SPAD index. Values represent means  $\pm$  standard deviation ( $n = 4$ ). Different letters indicate  
 323 significant differences between treatments at the  $p$ -level  $< 0.05$ .

324 The SPAD index, which indicates the intensity of the green leaf area, is related to the presence of nitrogen  
 325 and chlorophyll ([Yang et al., 2014](#)). Very low indices were found in T4, T5 and T6. In particular, the SPAD  
 326 index in T5 was found close to 15, less than half compared to T1 and T3. Moreover, T1 and T3 showed a  
 327 SPAD index significantly higher than the control, leading to suppose a positive effect of NH<sub>4</sub>CZ on N  
 328 availability. Effectively, during leaf senescence, the rapid drop in leaf SPAD readings is suppressed in plants  
 329 subjected to the higher N application ([Yang et al., 2014](#)).

330

#### 331 3.2.4. Macronutrients in leaves

332 Regarding the macronutrients in leaf at 73 DAS ([Fig. 6](#)), it can be observed that the concentrations of  
 333 phosphorus, potassium, sulfur, calcium, magnesium and sodium were comparable in all treatments,  
 334 favoring a good level of biomass growth, similar to the control. On the other hand, N leaf content was  
 335 significantly higher in treatments T1, T2, T3, (containing NH<sub>4</sub>CZ and a fertilizer reduction), than all the other  
 336 treatments and the positive control. Moreover, across the fertilization regimes, 10 NH<sub>4</sub>CZ increased N leaf  
 337 from  $23,100 \pm 2200$  up to  $27,600 \pm 1700 \text{ mg kg}^{-1} \text{ dw}$ , corresponding to a 1.2 and 1.8% for T1 (70% urea  
 338 application) and T2 (50% urea application) respectively. Conversely, for T4, T5 and T6, the nitrogen content  
 339 less than 1% suggests a suffering situation, with limitation on plant growth. Indeed, a typical growth maize  
 340 stage presents 2.4% N leaf content at 75 DAS and 1.1% or more at 105 DAS, at the final stage ([Tajul et al.,](#)  
 341 [2013](#), [Ahmed et al., 2008](#), [Jones et al., 2012](#), [Tejada and Bentez, 2011](#)).



342

343 Fig. 6. Analysis of macronutrients in the corn leaves at 73 DAS, after harvest in the second trial. Optimal  
 344 nitrogen content is set at 2% (20,000 mg kg<sup>-1</sup>) while the sufficient level at 1% (Tajul et al., 2013, Ahmed et  
 345 al., 2008, Jones et al., 2012). Calcium leaf content showed a significant difference between T5 and T1 (same  
 346 urea application in two different bulk soil, p-level: 0.005) and between T5 and Control (p-level: 0.0004). All  
 347 other compounds did not show significant difference among treatments (p-level > 0.05).

348 Phosphorous leaf content was not affected by the amount of fertilizer and there were no differences  
 349 among the zeolite doses assayed, which showed a similar P leaf level (about 1550 mg kg<sup>-1</sup> dw), in line with  
 350 other studies (about 1300 mg kg<sup>-1</sup> dw by Tejada and Benitez (2011) up to 2600 mg kg<sup>-1</sup> dw by Lazcano et  
 351 al. (2011)). On the other hand, the K leaf content was higher in all the treatments of this study (average  
 352 value of 21,100 mg kg<sup>-1</sup> dw) than those by Lazcano et al. (2011) and by Tejada and Benitez (2011), where a  
 353 mean value of 13,500 mg kg<sup>-1</sup> dw was observed. Calcium leaf content was about 7.7% in all the treatments  
 354 with artificial standard soil and low urea application (T2, T4 and T6), while the treatment with Codigoro soil  
 355 and low urea application rate (T5) showed a significant lower Ca leaf content, more than half of treatment  
 356 T1 with the same urea application on artificial soil (9.5%) or in the control C (10.3%). A similar trend was  
 357 also observed for Mg leaf content; the Mg: Ca ratio was about 1:3 for the control and all treatments with  
 358 artificial standard soil, and 1:1.8 for the treatment by Codigoro soil (T5). No marked changes were noted in  
 359 sodium and sulfur content following the application of zeolites, corresponding to the standard leaf  
 360 content at 73 DAS.

361

## 362 4. Discussion

### 363 4.1. First greenhouse trial

#### 364 4.1.1. Nitrogen concentration in leachate

365 In this study, the nitrate concentration in drainage water in all treatments was over 60 mg l<sup>-1</sup>, with a  
 366 decreasing trend in 89 DAS for all treatments, without significant differences, reaching a low level (less than  
 367 5 mg l<sup>-1</sup>) in 89 DAS. It is important to notice that, in the treatment 20nZ\_wo, where any N source was  
 368 supplemented, as occurred for NH<sub>4</sub>-N, the nitrates were still present from 65 mg l<sup>-1</sup> to 1.3 mg l<sup>-1</sup>. This could  
 369 support the hypothesis of an effect of residual N fertilization coming from earlier crop years and supplied  
 370 by the test soil: this could suggest an incomplete consumption of N by the crops previously seeded. This

371 residual N could have allowed the maize growth ( $1.22 \text{ cm day}^{-1}$ ) although lower than in the other  
372 treatments (up to  $1.34 \text{ cm day}^{-1}$ ).

373 The main result of the first trial was that applying the dose  $10 \text{ g kg}^{-1}$  of NH<sub>4</sub>CZ and reducing urea  
374 fertilization may offer a significant advantage by limiting the leaching of NO<sub>3</sub>-N, and maintaining a good  
375 crop growth rate. In this study, the phenomenon reported by [Ahmed et al. \(2006\)](#) where the inclusion of  
376  $1 \text{ g kg}^{-1}$  zeolite have improved the soil retention of NH<sub>4</sub> as well as minimizing the conversion of NH<sub>4</sub> to  
377 NO<sub>3</sub> was not observed, probably due to the tenfold lower urea addition ( $2 \text{ g kg}^{-1}$  in [Ahmed et al. \(2006\)](#) and  
378 about  $0.2 \text{ g kg}^{-1}$  in this study).

#### 379 **4.1.2. Biomass production**

380 The fertilization regimes containing NH<sub>4</sub>CZ and N fertilizer did not produce significant differences in plant  
381 biomass with respect to the conventional fertilizer alone. However, the integrated fertilization regimes  
382 (with urea application) produced differences in the plants, as the biomass of plants grown with integrated  
383 organic fertilizer (20CZ\_u) was significantly greater than this one grown with only NH<sub>4</sub>CZ (20CZ\_wo). This  
384 suggested that an N integration with N fertilizer should be necessary even when NH<sub>4</sub>CZ is used.

#### 385 **4.2. Second greenhouse trial**

386 On the basis the outcomes from trial 1 and the economic viability, dose-1 was considered in the second  
387 greenhouse trial, and then in the subsequent open-field experiments of ZeoLIFE project. Since Codigoro soil  
388 contains minor amount of nitrogen in various chemical forms that can affect, though minimally, the  
389 experimental results, in the second trial an artificial standard soil without any nitrogen residual source was  
390 used, in order to observe the actual potential of zeolite.

#### 391 **4.2.1. Nitrogen concentration in leachate**

392 The findings of the second trial showed that the nitrate concentration in water was significantly similar in  
393 the treatments and in the control, except for the highest value at 73 days in T1 where 70% urea-N was  
394 applied. Probably the high Urea-N content could contribute to maintaining a high level of nitrates in  
395 leachate, also considering the low root production in the crop of this treatment. As regards the NH<sub>4</sub>-N  
396 content, after an initial difference in two treatments (T3 and T5) respect to the other treatments and the  
397 positive control, the amount of NH<sub>4</sub>-N in drainage water was unaffected by the amendment dose and N  
398 fertilization.

#### 399 **4.2.2. Biomass production, photosynthetic activity and macronutrients in leaves**

400 Regarding crop production, for all fertilization treatments and zeolite doses assayed with artificial soil, no  
401 significant changes in the production of aerial biomass were noted, while the treatment with Codigoro soil  
402 showed the taller plants. The same results were found for root biomass, which only T2 determined a  
403 significant difference compared to all other treatments, with the same artificial soil. Remarkably, T5 with  
404 the same urea reduction of T2 ( $-50\%$ ) but with Codigoro soil is not significantly different to T2 and yielded  
405 a good effect on root elongation.

406 As far as crop quality is concerned, the macronutrients content, except for nitrogen, in leaf was performed  
407 at the end of the second trial, testify an overall good leaf health. Indeed, differences in N leaf content  
408 subjected to varying NH<sub>4</sub>CZ and urea application rates were evident during our observation: the 2.5% N  
409 leaf content in T1 and T2 led to suppose the possibility to increase the production, while for the other  
410 treatments it was less than 1%, suggesting a suffering situation, with limitation in plant growth. This  
411 demonstrated that the unique mineral properties of chabastite zeolites, including high CEC and high affinity  
412 for NH<sub>4</sub> + ([Malferrari et al., 2013](#)) significantly increased the N uptake by plants.



413 This was confirmed by the measurements of the photosynthetic activity and leaf chlorophyll content  
414 (SPAD). In particular, SPAD index, related to the presence of nitrogen and chlorophyll in the leaf ([Yang et](#)  
415 [al., 2014](#)), was very low in treatments with low amount of NH<sub>4</sub>CZ or N-fertilizer (T4, T5 and T6). In  
416 treatment T5, simulating the second year of sowing on used NH<sub>4</sub>CZ, the SPAD index was close to 15 and the  
417 N leaf content less than 10%, representing a typical situation of N lack ([Yang et al., 2014](#)). Moreover, the  
418 color of the leaves in T5 was yellow indicating a chlorosis, process in which the leaves produce insufficient  
419 chlorophyll, even if the plants were taller than those of the control and the other treatments. Even the  
420 roots in T5 were the most developed, another reason could be attributed to stress in plants whose root  
421 systems had already filled the volume of the container. At 52 DAS, the crop growth in T5 was higher than  
422 19.57 cm at 40 DAS found in the field by [Singh et al. \(2014\)](#), and then drastically decreased probably due to  
423 the effect of lysimeter volume. It can be supposed that plants in T5 had good availability of nitrogen at the  
424 beginning of crop cycle (first 52 DAS) and the residual nitrogen of NH<sub>4</sub>CZ was adequate for the  
425 development of plants: in this case, it was difficult to discriminate between the role of the nitrogen  
426 released by NH<sub>4</sub>CZ (slow process) and that released by the Urea-N (ready-to-use). Anyway, in this study,  
427 the Urea-N reduction of 50% in the second crop year could be a limitation for crop growth, even if the  
428 NH<sub>4</sub>CZ was present and could still support the crop development.

429 Focusing on the group of treatments based on artificial soil, T4 and T6 had produced a smaller radical  
430 development and considerably more simplified from an architectural point of view (therefore less  
431 efficient); measures of photosynthesis and SPAD index are in agreement with this behavior, also confirmed  
432 by the reduced production of aerial biomass and root, at least for plants in T4.

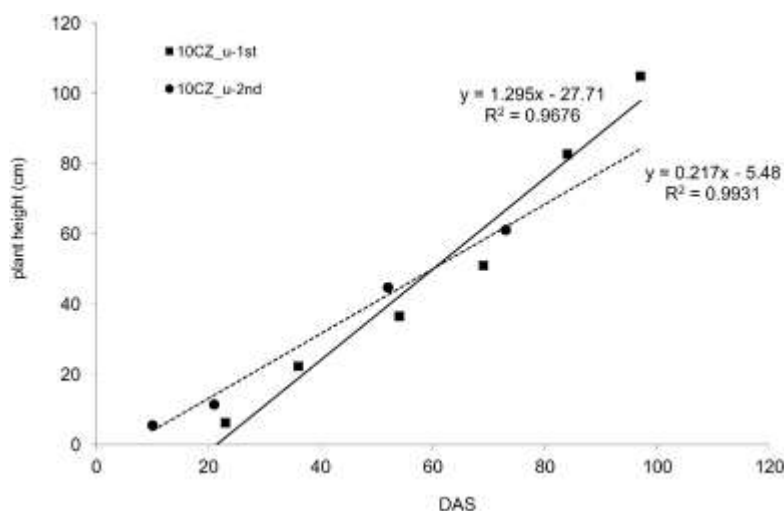
433 When natural zeolite was added (T4), some negative effects on plant physiology were observed and could  
434 be partially explained by a “locking” of ammonia nitrogen by nZ, as reported by [Ahmed et al. \(2008\)](#). During  
435 the initial step of crop cycle, NH<sub>4</sub>-N probably was not ceased to plants in sufficient quantities, also as a  
436 consequence of the limited Urea-N supply (– 30%). It has to be noticed that the nitrogen resulting from the  
437 hydrolysis of urea was in the ammonia form and it represented the only source of this element in the  
438 artificial soil for plants of maize (very demanding in nitrogen).

439 The reduced performance of T6 could be explained by the lower concentration of NH<sub>4</sub>CZ and the minimal  
440 application of Urea-N added to the substrate sand-peat (up to 10–20 times less compared to the other  
441 treatments). Control, T1, T2 and T3 had maintained a good photosynthetic efficiency and chlorophyll  
442 content, even in the last days of the crop cycle. However, the plants of the control C, despite the full supply  
443 of urea, showed a significantly lower production of biomass and a more simplified radical organization with  
444 respect to treatments T1, T2 and T3: this can be probably related to the presence of NH<sub>4</sub>-charged zeolite  
445 into the latter phase of crop cycle, and to its role in increasing water retention and nutrients in a naturally  
446 poor substrate.

#### 447 **4.3. Two crop years in Codigoro soil — trial 1 and 2**

448 One of the aims of ZeoLIFE project was to assess the long-term effect of zeolite, when only one  
449 application of NH<sub>4</sub>CZ in soil is enough for improving soil texture and maintaining its capability to exchange  
450 cations with the plant roots over time. In order to simulate the effect of zeolite on plant growth for almost  
451 2 crop years, the treatment 10CZ\_u of first trial (hence called 10CZ\_u-1st) was fertilized (reducing nitrogen  
452 rate up to 50%) and sowed again in the second trial (T5, hence called 10CZ\_u-2nd). The fertilization with  
453 urea was required due to low content of residual nitrogen in the soil, after maize production in the first  
454 trial. Moreover, it should be considered the contribution of the Codigoro soil, in relation to the nutrient  
455 availability, as well as to an initial remarkable, content of macro-and micro-nutrients (as shown by chemical  
456 analysis), compared to the artificial soil, constitutionally inert from the chemical point of view.

457 The comparison between 10CZ\_u-1st and 10CZ\_u-2nd (Fig. 7) showed a lower growth rate (0.92 cm day<sup>-1</sup>)  
 458 in the second trial than in the first one (1.30 cm day<sup>-1</sup>), probably due to a higher consumption of nitrogen  
 459 (not present in leachate) by maize with respect to other plants of other studies. Indeed, [Gholamhoseini et](#)  
 460 [al. \(2013\)](#) found an increase of sunflower yield during the two years experiment in open field. On the other  
 461 hand, a study with natural zeolite and forage species demonstrate that the enhance forage yield was  
 462 obtained by enhancing N fertilizer application ([Gholamhoseini et al., 2012](#)).



463

464 Fig. 7. Growth rate of two maize productions in Codigoro soil with 10 g kg<sup>-1</sup> NH<sub>4</sub>CZ and Urea-N progressive  
 465 reduction (94.4% in 10CZ\_u\_1st and 50.0% in 10CZ\_u\_2nd). The comparison between first (square) and  
 466 second trial (dot) allowed the assessment of the simulation of two crop years on the same NH<sub>4</sub>CZ  
 467 application, performed only in the first trial.

468 Furthermore, the comparison between first and second trial ([Table 5](#)) showed a downward trend of the  
 469 final growth in terms of biomass and roots, in comparison to the control (I). Despite lower plant growth in  
 470 the second trial, the N content in leachate reached the same value in both treatments, even with a  
 471 significant reduction of urea (50% in 10CZ\_u-2nd).

472 Table 5. Production assessment of Maize crop in Codigoro soil treatments and NO<sub>3</sub>-N concentration in  
 473 leachate. Comparison of data collected in trial 1 and 2. The control treatment to be considered was the  
 474 Intensive (I) in trial 1, with Codigoro soil and with 370 kg N ha<sup>-1</sup>.

Treatment	Trial	DAS	Plant height (cm)	Aerial biomass (g <sub>fw</sub> <sup>a</sup> )	Roots (g <sub>fw</sub> <sup>a</sup> )	NO <sub>3</sub> -N in leachate (mg l <sup>-1</sup> )
Intensive (I)	1	89	106.4 ± 18.7	276.6 ± 25.5	533.7 ± 256.6	1.3 ± 0.3
10CZ_u-1st	1	89	104.9 ± 12.9	309.1 ± 63.0	430.0 ± 180.7	4.2 ± 2.8
10CZ_u-2nd	2	73	61.1 ± 13.9	128.4 ± 13.0	186.1 ± 43.8	4.6 ± 0.4

475 a fw: fresh weight.

#### 476 4.4. Zeolite dose selection

477 In order to achieve an overall evaluation of all parameters analyzed in the second trial, a ranking approach  
 478 was carried out ([Table 6](#)). As determined by [Liu et al. \(2014\)](#), using three parameters for amendment dose  
 479 definition, three macro-groups of parameters were considered in order to evaluate the leaching process,  
 480 the crop production and the crop quality before harvest. For each macro-group, three parameters were  
 481 selected, respectively: (i) nitrates, ammonia and chloride content in drainage at 73 DAS for the leaching  
 482 process, (ii) maize growth rate, aerial biomass and root elongation for crop production and (iii) N leaf

483 content, SPAD and PN activity for crop quality. Considering the positive control as a target for treatment  
 484 evaluation, each parameter was compared to the control value by calculating the control/treatment ratio  
 485 for leaching process parameters and treatment/control ratio for the other two macro-groups parameters,  
 486 whereas the value greater than 1 as good result.

487 Table 6. Evaluation of the six treatments of the second trial (T1–T6, described in [Table 2](#)). The final score  
 488 was obtained by the formula (1), where the single ratio of each parameter was weighted depending by type  
 489 (weight 1 for NO<sub>3</sub>-N, NH<sub>4</sub>-N, Cl<sup>-</sup>; weight 0.5 for growth rate, aerial biomass and roots; weight 1.5 for N  
 490 leaf content, SPAD and Chlorophyll-a content). The ratio versus control for each treatments was calculated  
 491 considering the analytical results before harvest. When the ratio is > 1, the treatment had a performance  
 492 better than the control, when < 1 the worst. The ranking was “++++” for the best and “+” for the worst. T4  
 493 and T5 had very close final value so they obtained both the worst ranking (+).

Treatment	Leaching process			Crop production			Crop quality			Final score	Ranking
	NO <sub>3</sub> -N	NH <sub>4</sub> -N	Cl <sup>-</sup>	Growth rate	Aerial biomass	Roots	N leaf content	SPAD	Chlorophyll a content		
<b>C</b>	1	1	1	1	1	1	1	1	1	9.0	/
<b>T1</b>	0.2	4.7	0.8	1.4	1.3	1.5	2.5	1.1	1.3	15.1	++++
<b>T2</b>	0.1	2.6	1.0	1.2	1.0	1.4	3.0	0.9	1.1	13.1	+++
<b>T3</b>	0.6	3.1	1.2	1.5	1.5	1.7	1.5	0.9	1.3	12.8	++
<b>T4</b>	1.1	4.1	1.0	1.0	0.7	0.9	0.8	0.6	0.7	10.7	+
<b>T5</b>	1.0	3.3	0.7	1.7	2.2	2.9	0.7	0.4	0.5	10.8	+
<b>T6</b>	1.1	7.0	0.9	1.2	1.4	1.3	0.6	0.6	0.7	13.9	++++

494 The final score for each treatment was calculated using the formula:(1)

495 Where a<sub>i</sub> the parameter weights, and y<sub>i</sub> the ratio of parameters.

496 In this study, in order to assess the effect of NH<sub>4</sub>-exchange zeolite on the N process in soil and in the plant  
 497 growth, the quality of the leachate and crop quality were considered very important, so the weight *a* was 1  
 498 and 1.5, respectively, while 0.5 weight was attributed to the crop production. Indeed, these experiments  
 499 have been designed to observe any effects on crop development and the variables related to crop quality  
 500 are of highest importance. Crop production is less important because the experiment does not comply with  
 501 the conditions to simulate a real field experiment. In the variables related to leaching process, although Cl<sup>-</sup>  
 502 and nitrate concentration in drainage are of higher relevance than NH<sub>4</sub><sup>+</sup>, ammonium was assigned with  
 503 the same weight because NH<sub>4</sub>-N reflected the behavior of the NH<sub>4</sub>-charged zeolite added to the soil.  
 504 Indeed, considering that NH<sub>4</sub>CZ exchange mainly NH<sub>4</sub><sup>+</sup>, nitrogen concentration is an indicator of NH<sub>4</sub>CZ  
 505 effect for the dose selection. In an open field experiment, due to the influence of many factors on these  
 506 parameters, different weights should be defined and more importance should be given on crop production.  
 507 Moreover, the water quality, coming from soil drainage, will be compare to regulation limits (i.e. 50 mg l<sup>-1</sup>  
 508 for nitrate concentration ([WHO, 1993](#))).

509 The ranking allowed a first selection of the best management practice compared to the traditional farming  
 510 practice (positive control), to be performed in the field experiment. In particular, it was clear that the

511 application of NH<sub>4</sub>CZ at 50 t ha<sup>-1</sup> (dose-1) plus 70% of standard fertilization or NH<sub>4</sub>CZ at 30 t ha<sup>-1</sup> plus 3%  
512 of standard fertilization (MAS-complying test) could both achieve higher results than conventional fertilizer  
513 rate. This led to suppose that NH<sub>4</sub>CZ gave a good contribution in N-availability during crop growth. Among  
514 treatments with dose-1 of NH<sub>4</sub>CZ, also the treatment T2 was a feasible solution, with 50% of conventional  
515 fertilization. This was confirmed by the findings of T5, with the agricultural soil and two crop years (high  
516 reduction in NO<sub>3</sub>-N leaching and good crop production), although its score was low but even higher than  
517 control. Also T4 was found with a lower score, but even higher than control, thanks to the good effect of  
518 the natural zeolite on NO<sub>3</sub>-N leaching and soil texture correction. Thus, considering the low content of  
519 natural zeolite (50 t ha<sup>-1</sup>) and the reduction of 30% fertilization, the treatment T4 could be also selected  
520 for the open field activities of ZeoLIFE project. Similar results were obtained by [Liu et al. \(2014\)](#), using 30  
521 and 40 t ha<sup>-1</sup> biochar amendment with about 6 g N kg<sup>-1</sup>.

## 522 **5. Conclusions**

523 The study showed that the application of NH<sub>4</sub>-charged zeolite to highly productive agricultural land had no  
524 negative consequences in terms of crop growth and nutrition and may even provide high agronomic  
525 benefits with lasting effect on soil properties. The lack of negative effects seen at application rates of either  
526 30 or 50 t ha<sup>-1</sup> also suggested that the applications of NH<sub>4</sub>-charged zeolite may be scaled-up in open field  
527 studies with agricultural soils consisting of low permeability materials with naturally high content of organic  
528 matter. Moreover, the reduction of chemical fertilizer was feasible, even at high degree, allowing a  
529 reduction in groundwater pollution by nitrates. This demonstrated that the NH<sub>4</sub>CZ behavior is different  
530 with respect to chemical fertilizer one and the N content in NH<sub>4</sub>CZ should not be considered an equivalent  
531 of Urea-N. Thus, the maximum amount of NH<sub>4</sub>CZ to be applied to soil could be selected on the basis of soil  
532 type and not on the MAS regulation for fertilizer (for example, 240 kg N ha<sup>-1</sup> for maize). These results may  
533 suggest that the employment of synthetic fertilizers foreseen for the different production regulations may  
534 be revised downwards when they are associated with the use soil conditioners such as zeolite.

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