

This is the peer reviewed version of the following article:

Handling large datasets of hyperspectral images: Reducing data size without loss of useful information / Ferrari, Carlotta; Foca, Giorgia; Ulrici, Alessandro. - In: ANALYTICA CHIMICA ACTA. - ISSN 0003-2670. - STAMPA. - 802:(2013), pp. 29-39. [10.1016/j.aca.2013.10.009]

Terms of use:

The terms and conditions for the reuse of this version of the manuscript are specified in the publishing policy. For all terms of use and more information see the publisher's website.

28/07/2024 01:26

(Article begins on next page)

HANDLING LARGE DATASETS OF HYPERSPECTRAL IMAGES: REDUCING DATA SIZE WITHOUT LOSS OF USEFUL INFORMATION

Carlotta Ferrari, Giorgia Foca, Alessandro Ulrici*

Department of Life Sciences - Interdepartmental Research Centre for Agri-Food Biological Resources Improvement and Valorization - University of Modena and Reggio Emilia, Padiglione Besta, Via Amendola 2, 42122 Reggio Emilia, Italy
alessandro.ulrici@unimore.it

Abstract

HyperSpectral Imaging (HSI) is gaining increasing interest in the field of analytical chemistry, since this fast and non-destructive technique allows one to easily acquire a large amount of spectral and spatial information on a wide number of samples in very short times. However, the large size of hyperspectral image data often limits the possible uses of this technique, due to the difficulty of evaluating many samples altogether, for example when one needs to consider a representative number of samples for the implementation of on-line applications. In order to solve this problem, we propose a novel chemometric strategy aimed to significantly reduce the dataset size, which allows to analyse in a completely automated way from tens up to hundreds of hyperspectral images altogether, without losing neither spectral nor spatial information. The approach essentially consists in compressing each hyperspectral image into a signal, named *hyperspectrogram*, which is created by combining several quantities obtained by applying PCA to each single hyperspectral image. Hyperspectrograms can then be used as a compact set of descriptors and subjected to blind analysis techniques. Moreover, a further improvement of both data compression and calibration/classification performances can be achieved by applying proper variable selection methods to the hyperspectrograms. A visual evaluation of the correctness of the choices made by the algorithm can be obtained by representing the selected features back into the original image domain. Likewise, the interpretation of the chemical information underlying the selected regions of the hyperspectrograms related to the loadings is enabled by projecting them in the original spectral domain. Examples of applications of the hyperspectrogram-based approach to hyperspectral images of food samples in the NIR range (1000-1700 nm) and in the Vis-NIR range (400-1000 nm), facing a calibration and a defect detection issue respectively, demonstrate the effectiveness of the proposed approach.

Keywords

Hyperspectral Imaging; Data compression; Variable selection; Multivariate Image Analysis

35 **1. Introduction**

36 HyperSpectral Imaging (HSI), also known as hyperspectral chemical imaging (HCI), represents an
37 emerging technique that provides both spatial information of imaging systems and spectral
38 information of spectroscopy [1]. HSI techniques are based on the acquisition of spectral data not
39 only from a single point but at each pixel of an image, to form a three-dimensional multivariate
40 array of data (also called *hypercube*) with two spatial dimensions (x, y) and one wavelength
41 dimension (λ). Therefore, compared with traditional spectroscopic methods, HSI allows not only to
42 achieve identification and quantification of the chemical components within the analysed sample,
43 but also to map their spatial distribution. Thanks to the possibility that this technique offers in
44 describing heterogeneous samples by taking into account also spatial-related features, HSI has
45 found a wide range of applications in several fields [2-6], in particular in pharmaceutical industry
46 [7, 8] and in food industry [9, 10]. In these two fields, several studies have been carried out in order
47 to address calibration [11-13], classification [14-16] as well as defects detection issues [17, 18].

48 Despite the many advantages provided by this technique, a wider diffusion of HSI is hampered by
49 the high amount of data that can be collected in very short times, considering that hyperspectral
50 images with file sizes of 50 MB and more can be easily acquired in few seconds. Indeed this
51 represents a crucial point since, in the main fields of use, applications requiring the simultaneous
52 evaluation of a large number of images would be highly valuable. This issue, also referred to as
53 *curse* of dimensionality, has been recently addressed by Burger and Gowen in [19], where
54 multivariate analysis methods available for reducing the computational load involved in acquiring
55 and managing HSI data are reviewed. Several approaches for dimensionality reduction have been
56 recently discussed also by Gowen et al. in [20] about time series HSI data, where several
57 hyperspectral images acquired on the same or similar samples at different times must be evaluated
58 in order to gain information about the phenomena underlying dynamic processes and/or for
59 prediction of the future behaviour of systems. In both cases, among the reported approaches,
60 particular attention was paid to latent variables projection-based methods and to wavelet
61 decomposition.

62 Among the latent variables projection-based methods, Principal Component Analysis (PCA) is the
63 most frequently used technique in the frame of Multivariate Image Analysis (MIA) [21, 22]. In this
64 case, data reduction is achieved by unfolding the hypercube, which means reorganising it into a
65 two-dimensional data matrix with size $\{(x \times y), \lambda\}$, and then in projecting the high dimensional
66 data, i.e., the pixels data in the λ spectral dimensions, into a new subspace defined by a limited
67 number of uncorrelated variables (Principal Components, PCs), describing the major variability
68 sources of the analysed data. The same concept is applied in Multivariate Curve Resolution (MCR)

69 [23], where the unfolded hypercube is decomposed into two matrices, taking advantage of the
70 Lambert-Beer law; the first matrix contains the spectra recovered for the pure chemical components
71 and the second one the corresponding concentration profiles for each pixel.

72 The Wavelet Transform (WT) [24, 25] allows to represent each analysed spectrum or image in an
73 alternative domain, where the different frequencies are separated, but maintaining at the same time
74 the localisation in the original domain. This is known as signal/image multiresolution. In this
75 manner, in addition to the single intensity values, other useful aspects like, e.g., band widths and
76 slopes of a spectrum, or discontinuities, noise and uniform areas of an image can be extracted from
77 the data and compressed into a limited number of variables (called wavelet coefficients). Wavelet
78 analysis can be applied to HSI both in the image space (two-dimensional WT) and in the spectral
79 domain (one-dimensional WT). A number of WT-based approaches have been developed
80 specifically for hyperspectral image analysis; as an example, the hyperspectral discrete wavelet
81 transform proposed by Scholl and Dereniak [26], consists of a 2-D discrete wavelet transform
82 (DWT) in the spatial dimension carried out independently of a 1-D DWT in the spectral dimension.
83 Burger and Gowen [19] report a comparison between the use of PCA and WT for the compression
84 of an image containing 318×256 pixels and 131 wavelength channels, which led to compression
85 ratio values equal to 7.6 % and 1.2 %, respectively.

86 Notwithstanding the great potential of these techniques, they generally allow the simultaneous
87 analysis of a relatively restricted number of hyperspectral images, since merging together more than
88 few images of different samples is a computationally intensive task. However, when dealing with
89 problems related to samples characterized by a large inter-sample variability such in the case of
90 food industry, where several factors (e.g. harvest period or animal feeding) concur in defining the
91 final quality of the product, it is necessary to consider an adequate number of samples in order to
92 describe the real variability of the considered problem; to this aim, datasets composed by hundreds
93 of hypercubes should be handled. Nowadays, this is usually achieved by analysing separately each
94 image, in order to extract data, such as average spectra of a user-defined Region Of Interest (ROI),
95 to be used for further analysis of the whole dataset. However, this procedure results to be quite
96 laborious, time consuming and strictly depending on the problem at hand. Moreover, when
97 averaging spectra, information about spatial (inter-pixel) variability is lost. Conversely, by
98 investigating simultaneously hundreds of hypercubes, it could be possible to gain an overview of
99 the acquired dataset, to identify specific patterns, as well as to properly verify the representativeness
100 of training and test samples to be used for further classification, calibration or process monitoring
101 purposes.

102 In this context, we propose a chemometric strategy that was developed to significantly reduce the
103 dataset size, allowing to analyse at the same time from tens up to hundreds of hyperspectral images.
104 This procedure is derived from the *colourgrams* approach, already developed by some of us for the
105 elaboration of RGB images [27-29]. The proposed approach essentially consists in compressing
106 each hyperspectral image into a signal, named *hyperspectrogram*, which is created by combining
107 several quantities obtained by applying PCA to the unfolded hypercube data. Hyperspectrograms
108 can then be used as a compact set of descriptors and subjected to further blind analysis techniques.
109 Briefly, hyperspectrograms are obtained by merging in sequence the frequency distribution curves
110 of the score vectors obtained from a PCA model calculated separately on each HSI, and by adding
111 also the frequency distribution curves of the Q residuals and of the Hotelling T^2 vectors, in order to
112 preserve all the pixel-related variability of the hypercube. Moreover, in order to maintain the most
113 relevant spectral features of the hypercube data, the PC loading vectors are also added at the end of
114 the signal.

115 Using proper variable selection methods, hyperspectrograms can be further compressed to few
116 significant descriptors, allowing to extract only the specific features that are useful to solve the
117 problem at hand. Additionally, these features can be projected back into the image space, allowing
118 to perform a visual evaluation of the choices made by the feature selection method, or into the
119 spectral domain, in order to detect the spectral regions containing the information of interest.

120 The idea to use the whole images instead of the single pixels as objects in the context of
121 hyperspectral imaging has been recently proposed by Kucheryavsky [30]. In this work, the
122 frequency distribution curves of the score values of each principal component obtained from a PCA
123 model calculated on the whole dataset of hyperspectral images were used to build a feature vector
124 for each object. Conversely, in the *hyperspectrogram* approach PCA models are calculated
125 separately for each hypercube, thus allowing to consider a much higher number of hyperspectral
126 images at the same time.

127 The proposed approach was tested on two benchmark datasets of hyperspectral images of food
128 samples, acquired by means of two different instruments working in the NIR and in the Vis-NIR
129 ranges, and addressing a calibration and a defect detection issue, respectively.

130

131 **2. Materials and methods**

132 *2.1. Dataset 1: wheat and rice kernels*

133 In order to perform a preliminary test of the efficacy of the proposed approach, using an example
134 where the sources of variation in the images are well known a priori, a first benchmark dataset

135 (which is available from the authors upon request) was created by acquiring hyperspectral images of
136 binary mixtures of wheat and rice kernels. In particular, 15 samples containing percentages of rice
137 ranging from 0 to 100% (Table 1) were imaged using a desktop NIR Spectral Scanner (DV Optic),
138 embedding a reflectance imaging based spectrometer Specim N17E and operating in the 900 – 1700
139 nm spectral range (spectral resolution 5 nm). In particular, two repeated and three replicate images
140 were acquired for each one of the 14 samples where the wheat and rice kernels were uniformly
141 mixed (samples A–I and M–Q). Moreover, two repeated images of a sample containing 50% wheat
142 kernels and 50% rice kernels grouped separately by kernel type (sample L) were also acquired. All
143 the 86 images were acquired using as sample background a black silicon carbide (SiC) sandpaper
144 sheet. An instrument calibration based on a high-reflectance standard reference and on dark current
145 [31] was applied to convert the raw data into the corresponding reflectance values. The reflectance
146 images were then cropped to obtain equal spatial dimensions of 231×229 pixels and furthermore,
147 due to the low S/N ratio of the spectra extremes, only the 150 central wavelengths between 955 and
148 1700 nm were considered for further analysis.

149

150 2.2. Dataset 2: buns with surface defects

151 In order to evaluate the presence of a surface defect typical of industrial buns, namely *pale spots*,
152 which is rather difficult to detect by means of classical RGB imaging techniques, hyperspectral
153 images of 10 buns showing pale spots were compared with 4 control samples and 6 buns affected
154 by another defect (*dark spots*), which is instead easily detectable by RGB imaging. In this context it
155 has to be underlined that, although the assignment of the samples to the three classes was performed
156 by expert assessors, this evaluation cannot be considered as free from a certain degree of
157 uncertainty, due to the high variability of the extent and intensity of the two defects. This means
158 that, for example, some samples assigned to the control class could actually be affected by pale
159 spots, but with too limited extent and intensity to justify their assignation to the defective class.

160 Three repeated images were acquired for each sample and furthermore replicate images were
161 acquired on 3 samples in different days. The 78 resulting hyperspectral images were acquired using
162 a Specim ImSpector V10E Imaging VisNIR System operating in the 400-1000 nm range (spectral
163 resolution 2.9 nm). Due to the low S/N ratio of the spectra extremes, only the 189 central
164 wavelengths between 450 and 999 nm were considered for further analysis. Also in this case, a
165 black sandpaper sheet was used as sample background and the instrument calibration previously
166 described was applied to convert the raw intensity data into the corresponding reflectance values.

167

168 2.3. Preprocessing of hyperspectral images

169 Before converting images into hyperspectrograms, both the datasets were subjected to an image
170 segmentation step [32] aimed at removing the pixels corresponding to the sandpaper sheet used as
171 background, which was present in all the images of both datasets. To this purpose, according to a
172 generally recognized procedure in the frame of hyperspectral image analysis, and thanks to the neat
173 difference in the reflectance values between sample and background pixels, a fast thresholding
174 procedure was employed. In particular, based on the preliminary evaluation of some sample images,
175 the most discriminant wavelength was identified for each dataset by maximising the Fisher ratio,
176 which led to the use of $\lambda = 1090$ nm for *Dataset 1* (threshold value: 0.2) and $\lambda = 889$ nm for
177 *Dataset 2* (threshold value: 0.6).

178

179 2.4. Creation of the hyperspectrograms

180 As mentioned above, the proposed approach is based on the idea of codifying the potentially useful
181 information contained in each hyperspectral image into a signal, named hyperspectrogram, which is
182 obtained by merging together quantities derived by a PCA model calculated on the unfolded
183 hypercube data. A schematic representation of the procedure followed to generate the
184 hyperspectrogram is reported in Figure 1.

185 More in detail, starting from a dataset formed by a large number of hyperspectral images, the
186 calculation the hyperspectrogram corresponding to each single image involves the following steps:

- 187 - the three-dimensional hypercube \mathbf{H} with size $\{x, y, \lambda\}$, where x and y are the number of pixel
188 rows and columns, respectively, and λ is the number of wavelengths, is unfolded to a two-
189 dimensional matrix \mathbf{X} with size $\{(x \times y), \lambda\}$, containing as many rows as the number of
190 pixels, and as many columns as the number of wavelengths, λ ;
- 191 - a PCA model is calculated on meancentered spectra with a user-defined number of PCs , A ,
192 which is the same for all the analysed images, and considering only the r pixels retained
193 after image segmentation, i.e. $r \leq (x \times y)$; the corresponding score vectors \mathbf{t}_a and loading
194 vectors \mathbf{p}_a (with $1 \leq a \leq A$), Q-residuals vector, \mathbf{q} , and Hotelling T^2 vector, \mathbf{h} , are stored;
- 195 - in order to avoid problems due to the sign indeterminacy of PCA decomposition, starting
196 from the second analyzed image, for each principal component a the sign of each loading
197 vector \mathbf{p}_a is defined in a way that the sum of the squared differences with respect to the
198 corresponding loading vector calculated for the first image is minimum, and the sign of the
199 corresponding score vector \mathbf{t}_a is defined accordingly;

- 200 - the frequency distribution curves of each score vector and of the Q residuals and Hotelling
 201 T^2 vectors are calculated, considering a number of bins equal to the number of spectral
 202 variables, λ ; each frequency distribution curve is then normalized by the number of pixels
 203 retained after segmentation of the corresponding image (r). The range considered for the
 204 calculation of the frequency distribution curves of the score vectors, (stored in the
 205 corresponding data vectors Ft_a .) is defined separately for each principal component on the
 206 basis of the minimum and of the maximum score values calculated over all the images.
 207 Similarly, for the frequency distribution curve of Q residuals, Fq , and of Hotelling T^2 , Fh ,
 208 the corresponding range is defined between 0 and the maximum value calculated over all the
 209 images. No outlier elimination is done at this step, since the pixels lying outside the 95% or
 210 99.7% confidence limits could correspond to useful features, e.g. to sample defects when a
 211 defect detection issue is faced;
- 212 - the hyperspectrogram of each image is then created by joining in sequence the frequency
 213 distribution curves of the scores vectors, of the Q residual vector and of the Hotelling T^2
 214 vector, and finally adding the loading vectors. For example, if the number of user-defined
 215 PCs, A , is set to 2, the hyperspectrogram is obtained by joining in sequence the vectors Ft_1 ,
 216 Ft_2 , Fq , Fh , p_1 and p_2 , and the resulting length will be equal to $(2 \times A + 2) \times \lambda$, i.e., for 2
 217 PCs, to 6λ .

218

219 It must be noticed that any possible source of non-informative variability existing among the
 220 different images, due to factors such as e.g., instrumental instability, can be eliminated or
 221 minimized previous to hyperspectrograms calculation by means of a proper internal calibration step
 222 [8, 16]. As for the datasets considered in the present study, a preliminary explorative data analysis
 223 by PCA revealed that no internal calibration procedure was necessary.

224 A further remark concerns the choice of the most appropriate pretreatment to use for the calculation
 225 of the PCA models on the individual images. Indeed, although in the present work the original
 226 images of both datasets have been pretreated only by meancentering, it must be underlined that
 227 other pretreatments can be used, if a preliminary evaluation made on single images indicates that
 228 these allow to better point out the features of interest. As for the appropriate number of PCs to be
 229 retained in the PCA models used for the hyperspectrograms calculation, it has to be underlined that
 230 this does not really represent a crucial point. Indeed, hyperspectrograms can be further subjected to
 231 a variable selection step where the PCs accounting for variability sources which are not useful for
 232 solving the problem at hand will be discharged. However, also in this case, a preliminary evaluation

233 by PCA on a restricted number of representative images can be very useful in order to have an
234 estimate of the number of PCs potentially bringing useful information.

235 Anyway, including in the hyperspectrograms also the Q residuals ensures that all the information
236 which is potentially useful for the problem at hand is considered, independently of the number of
237 retained PCs. Furthermore, the inclusion of the frequency distribution curve of Hotelling T^2 , though
238 being partially redundant, could be useful when a particular feature of interest is characterized by
239 the simultaneous contribution of more PCs [22].

240 Concerning the time required to segment and to convert a set of hyperspectral images into the
241 corresponding hyperspectrograms, as an example the calculation of the 86 hyperspectrograms of
242 *Dataset 1* (overall size equal to 3.5 GB) using a personal computer running with Microsoft
243 Windows 7–64 bit ® and equipped with an Intel Core ® i7-2600 CPU @ 3.40 GHz processor and
244 4.00 GB RAM required 227.84 seconds (2.65 s for image), including the time needed to load each
245 image file from the hard disk, to segment the image and to save the resulting matrix of
246 hyperspectrograms.

247

248 2.5. *Explorative analysis of hyperspectrograms*

249 As a first step, before calculating calibration/classification models, the matrices of
250 hyperspectrograms of both the datasets have been subjected to explorative analysis by means of
251 PCA, in order to obtain an overview of the whole structure of each dataset and to identify possible
252 outlier samples. Moreover, PCA also helped us in understanding the effects of the different
253 hyperspectrogram pretreatments on the resulting score plots. Indeed, considering that the pixel-
254 related quantities are reported as frequency distribution curves, it should be taken into account that
255 preprocessing by autoscaling leads to an enhancement of the contribution of those bins accounting
256 for a small percentage of pixels. The effect of autoscaling could be therefore not very useful when
257 dealing with classification or calibration issues based on general features of the samples, while on
258 the other hand it could be helpful when a defect detection issue has to be faced. In this latter case, in
259 fact, the classification is mainly based on few pixels that differ from the remainder ones, and which
260 correspond to low peaks lying at extreme values of the frequency distribution curves of the
261 hyperspectrograms.

262 In the light of these considerations, while in the case of *Dataset 1* the effects of all the main column
263 pretreatments (none, meancentering and autoscaling) were investigated in order to examine their
264 effects on the resulting models, the hyperspectrograms of *Dataset 2* were pretreated by autoscaling,
265 since in this case the classification issue consisted in the detection of surface defects.

267 2.6. PLS on Dataset 1

268 In order to obtain a first estimate of the capability of hyperspectrograms to codify the useful
269 information contained in the hyperspectral images, Partial Least Squares (PLS) regression models
270 were developed to predict the mass fraction (% w/w) of rice kernels contained in each hyperspectral
271 image of *Dataset 1* using hyperspectrograms. To this aim, samples were divided into a training of
272 48 signals and a test set of 38 signals corresponding to the samples composition reported in Table 1,
273 and replicate measurements were included in the same set, in order to avoid overoptimistic results.
274 Moreover, a customized cross-validation vector with 8 deletion groups was created in order to force
275 the algorithm to keep the replicate measurements of each training set sample in the same deletion
276 group. The effect of the different pretreatments described in the previous section was evaluated by
277 comparing the respective calibration performances, and the best pretreatment was selected
278 according to the lowest value of the Root Mean Square Error of Cross-Validation (RMSECV).

279

280 2.7. PLS-DA on Dataset 2

281 The pale spots defect of industrial bun samples of *Dataset 2* was detected by applying Partial Least
282 Squares-Discriminant Analysis (PLS-DA) [33-35] to the autoscaled hyperspectrograms.
283 To this purpose, 2/3 of images were randomly assigned to the training set and the remaining 1/3 of
284 images were kept in the test set, always including the replicate images of each sample in the same
285 set. A customised cross-validation vector with 13 deletion groups was used, forcing the algorithm to
286 keep the replicate measurements of each bun sample in the same group. The optimal number of
287 Latent Variables (LVs) was chosen on the basis of the minimum value of the Root Mean Square
288 Error in Cross-Validation (RMSECV). The classification results are reported, both in cross-
289 validation and in prediction on the external test set, in terms of Efficiency %, which is the geometric
290 mean of Sensitivity %, (the percentage of objects of the modelled class correctly accepted by the
291 class model) and Specificity % (the percentage of objects of other classes correctly rejected by the
292 class model).

293

294 2.8. Variable selection by means of interval PLS (iPLS) and interval PLS-DA (iPLS-DA)

295 As mentioned above, a further advantage of the proposed approach is represented by the possibility
296 to apply variable selection methods to the hyperspectrograms, which may often allow to enhance

297 the performance and the robustness of the calibration/classification models by discharging non-
298 informative or non-significant parts of the signals; moreover, variable selection also offers the
299 possibility to obtain a better understanding of the problem at hand, by evaluating the selected signal
300 regions. In the specific case of hyperspectrograms, it is possible to project back the selected
301 portions of the loadings in the original spectral range, as well as to fold back the selected regions of
302 the pixel-related parts of the hyperspectrogram (i.e., the frequency distribution curves) to visually
303 evaluate the spatial features considered in the model.

304 Among the several existing methods for variable selection [4], in the present work the simple but
305 effective iPLS and iPLS-DA algorithms were applied to *Dataset 1* and *Dataset 2*, respectively. As
306 described in [36], iPLS works by dividing the whole signal in a user-defined number of intervals of
307 equal width, and then by selecting the intervals most useful for calibration by an iterative procedure,
308 which can follow either a *forward* or a *reverse* search strategy. More in detail, forward iPLS is
309 conceived to calculate local PLS models on each subinterval, then to choose the best one on the
310 basis of the lowest RMSECV value. In the second cycle, the first selected interval is used in all
311 models but is combined with each of the remaining intervals one at a time, and the best combination
312 of the two intervals is chosen again on the basis of the lowest RMSECV value. This iterative
313 procedure is repeated until no further decrease of RMSECV is achieved. The reverse iPLS, on the
314 contrary, works by initially including all the intervals in the model, then by discarding a single
315 interval at a time. When discarding a certain interval produces the lowest RMSECV value, that
316 interval is definitively excluded from the model. The same procedure is repeated by discarding the
317 second “worst” interval and so on until no further decrease of the RMSECV values is obtained.

318 In the present work, the forward selection mode was used since it is the less conservative one, i.e., a
319 smaller number of wavelengths are usually preserved in the final model when using forward
320 selection with respect to the reverse mode. Concerning the interval size to be considered for
321 variable selection, two approaches were applied to both datasets. In the first case, an interval size
322 equal to the number of spectral variables, λ , was used in order to sequentially add a whole
323 hyperspectrogram block. In the second case, a more refined selection was performed by considering
324 narrower intervals so as to enable the selection of only the most informative portions within a block.
325 In particular, iPLS with interval sizes of 150 and 10 variables and iPLS-DA with interval sizes of
326 189 and 18 variables were applied to *Dataset 1* and *Dataset 2*, respectively.

327

328 *2.9. Image reconstruction using the selected spatial features*

329 Despite the several advantages mentioned above, a main concern about the application of the
 330 proposed approach might be related to the loss of spatial (scene-related) information, due to the
 331 reduction of a hyperspectral image into a signal. To address this issue, a dedicated routine was
 332 developed to allow the representation in the original image domain of the hyperspectrogram
 333 features that have been selected (e.g. by iPLS), thus enabling a visual evaluation of the correctness
 334 of the choices made by the algorithm, in a similar way as it is done with colourgrams for RGB
 335 images [28, 29]. A schematic representation of the procedure followed to perform image
 336 reconstruction using the selected spatial features is reported in Figure 2.

337 More in detail, the image reconstruction procedure can be summarised in the following steps:

- 338 1. for each frequency distribution vector included in the hyperspectrogram, i.e., for each score
 339 frequency distribution vector $\mathbf{F}t_a$ (with $1 \leq a \leq A$, where A is the number of PCs retained in
 340 the PCA models used for the hyperspectrograms calculation, *see* Section 2.4), for the Q
 341 residuals frequency distribution vector $\mathbf{F}q$, and for the Hotelling T^2 frequency distribution
 342 vector $\mathbf{F}h$, store the values related to the hyperspectrogram portions selected by iPLS or by
 343 iPLS-DA into the corresponding matrices of selected intervals $\mathbf{Int_F}t_a$, $\mathbf{Int_F}q$ and $\mathbf{Int_F}h$.
 344 Each matrix of selected intervals has as many columns as the number selected intervals, j ,
 345 and each column contains the first and the last value of the selected interval in the first and
 346 in the second row, respectively. For example, if iPLS led to the selection of three intervals
 347 of the frequency distribution vector of PC2 scores, $\mathbf{F}t_2$, in correspondence with the t_2 values
 348 ranging from 10 to 20, from 25 to 35 and from 70 to 80, the resultant $\mathbf{Int_F}t_2$ matrix will be:

$$349 \quad \mathbf{Int_F}t_2 = \begin{bmatrix} 10 & 25 & 70 \\ 20 & 35 & 80 \end{bmatrix} \quad (1)$$

- 350
- 351 2. from each matrix containing a number $j > 0$ of selected intervals, create the corresponding
 352 vector of selected pixel values $\mathbf{Sel_}t_a$, $\mathbf{Sel_}q$, $\mathbf{Sel_}h$. For example, from the $\mathbf{Int_F}t_2$ matrix
 353 reported in equation (1), the corresponding vector of selected pixel values $\mathbf{Sel_}t_2$ is given by:

$$354 \quad \mathbf{Sel_}t_2 = t_2 \in \mathbf{Int_F}t_2 \quad (2)$$

355 i.e., it contains only those elements of t_2 , whose values are included within the intervals
 356 specified in $\mathbf{Int_F}t_2$;

- 357 3. normalize each vector of selected pixel values between 0 and 1, considering the minimum
 358 and maximum values of the corresponding matrix of selected intervals. In the example
 359 reported above, the $\mathbf{Sel_}t_2$ values are scaled considering the maximum and minimum values
 360 of $\mathbf{Int_F}t_2$, i.e., 10 and 80;

361 4. represent each vector of selected pixel values as a greyscale or pseudo-colour image with
362 size $\{x, y\}$, i.e., with the same number of pixel rows x and pixel columns y as the original
363 hyperspectral image \mathbf{H} (as it has been defined in Section 2.4); all the pixels that have not
364 been selected are set to NaN (Not a Number). Alternatively, up to three different vectors of
365 selected pixel values can be represented altogether under the form of false-colour images, as
366 reported in Figure 2.

367

368 The above described procedure is used when the feature selection has led to retain the pixel-related
369 part of the hyperspectrogram (i.e. portions of the frequency distribution curves). Conversely, when
370 the wavelength-related part of the hyperspectrograms (i.e., portions of the loading vectors) is
371 selected, the easiest way to represent in the image domain the most relevant features of the problem
372 at hand consists in calculating a PCA model of the hypercube data, where only the variables
373 corresponding to the selected regions of the loading vectors are kept, and in representing the
374 resultant score images.

375

376 **3. Results and discussion**

377 *3.1. Dataset 1: wheat and rice kernels*

378 Based on the preliminary indications obtained by PCA on some sample images, 3 PCs were used
379 for the calculation of the hyperspectrograms. Each original hypercube consisting of more than $3 \times$
380 10^6 data points was therefore compressed into a 1200-points long hyperspectrogram ($= 150 \times 3$
381 points for the frequency distribution curves of the 3 score vectors + 150 points for the frequency
382 distribution curve of the Q residuals vector + 150 points for the frequency distribution curve of the
383 Hotelling T^2 vector + 150×3 points for the 3 loading vectors). The average hyperspectrogram is
384 reported in Figure 3, and the description of all the corresponding peaks is given in Table 2. On the
385 whole, the initial dataset of 86 images with a size of 3.5 GB (average image size equal to about 40
386 MB) was compressed into a matrix of hyperspectrograms whose size was equal to 602 KB, which
387 corresponds to a compression ratio of 1.66×10^{-2} %. This extremely low value of the compression
388 ratio is essentially due to the fact that hyperspectrograms codify the useful information contained in
389 the HSI data, but the localization of each single pixel in the image domain is lost. In fact, the main
390 focus of the hyperspectrogram approach is to allow the evaluation of big datasets of hyperspectral
391 images altogether, and not the reconstruction of the single images directly from the compressed
392 data, as it can be done using other compression methods like, e.g., those based on Wavelet
393 Transform. However, notwithstanding the transformation of HSI data into hyperspectrograms

394 implies the loss of spatial information, it is still possible to represent the selected features back into
395 the original image domain.

396 The PCA model calculated on the meancentered dataset of hyperspectrograms was found to have an
397 optimal dimensionality equal to 2 PCs, accounting for about 80% of the total variance; no outliers
398 were identified considering the confidence limit of 99.7%. The PC1-PC2 score plot (Figure 4)
399 showed the existence of a clear correlation between each image and the mass fraction of rice
400 actually contained in the corresponding sample. Similar patterns were also observed when
401 considering the PCA models calculated on raw and on autoscaled hyperspectrograms (data not
402 shown).

403 The results of the calibration models calculated on raw, meancentered and autoscaled data are
404 summarized in Table 3. Although similar calibration performances were obtained using the three
405 pretreatments, the best performance in cross-validation was obtained using meancentering. The
406 variable selection by means of iPLS considering 8 and 120 intervals was therefore applied to the
407 meancentered signals. In both cases, the variable selection converged to the PC2 loadings region,
408 and calibration performances equivalent to those obtained using the whole signal were obtained
409 (Table 3). In particular, iPLS with window size 10 led to the selection of a unique interval
410 corresponding to the PC2 loadings between 1405 and 1450 nm (highlighted in Figure 3), ascribable
411 to the first overtone of the O-H stretching vibration and related to the starch content [37]. The 3
412 LVs calibration model calculated using the selected variables resulted in a R^2 in cross-validation
413 equal to 0.9896 and in a R^2 in prediction of the external test set equal to 0.9718 (Figure 5). In order
414 to visualize how the selected features retain the information related to the mass fraction of rice, a
415 unique hyperspectral image was created by merging together a 100% wheat kernels image, a 100%
416 rice kernels image and an image showing 50% wheat kernels and 50% rice kernels spatially
417 separated. Two false-colour images were obtained by superimposing the PC1 and the PC2 score
418 images resulting by the PCA models (meancentered spectra), calculated using both the whole
419 spectral range (Figure 6a) and the ten selected variables only (Figure 6b). The comparison of the
420 false-colour images points out an equivalent distinction of wheat and rice kernels, confirming that
421 the information related to the selected variables was actually sufficient to discriminate wheat and
422 rice kernels.

423

424 3.2. Dataset 2: buns with surface defects

425 The results of preliminary PCA models calculated on a restricted number of images of industrial
426 buns showed that the number of significant PCs was always equal to 2, accounting for more than

427 99% of the total variance for all the analysed images. The hyperspectrograms were therefore created
428 considering 2 PCs, to give a 1134 points-long signal for each image (= 189 × 2 points for the
429 frequency distribution curves of the 2 score vectors + 189 points for the frequency distribution
430 curve of the Q residuals vector + 189 points for the frequency distribution curve of the Hotelling T²
431 vector + 189 × 2 points for the 2 loading vectors) as shown in Figure 7a. On the whole, the initial
432 dataset having size of 7.32 GB was reduced to a matrix of hyperspectrograms whose size was equal
433 to 477 KB, which corresponds to a compression ratio of 6.52×10⁻³ %. As it was mentioned above,
434 during this step it was not performed any elimination of outlier pixels, since this could lead to the
435 elimination of useful information related to sample defects. For example, Figure 8 reports the
436 results of a PCA model calculated on a hyperspectral image of a sample showing pale spots, where
437 the pixels lying outside the 95% confidence limits of the Hotelling T² values have been highlighted
438 in magenta in the Q vs. T² plot (Figure 8a). The position of these outlying pixels corresponds to the
439 defective portions of the sample surface, as one can see by comparing the Hotelling T² image
440 (Figure 8b) with the RGB image of the same sample (Figure 8c).

441 The hyperspectrograms dataset was firstly analysed by PCA (model calculated on autoscaled
442 variables), and no outliers were identified considering the 99.7% confidence limits for Q and
443 Hotelling T². Then, in order to properly validate the PLS-DA classification models, the dataset of
444 hyperspectrograms was split into a training set of 57 signals (corresponding to 13 bun samples) and
445 a test set of 21 signals (corresponding to 7 bun samples). The PLS-DA model calculated on the
446 autoscaled signals (3 LVs) led to classification efficiency values equal to 82.40% in cross-validation
447 and to 100% in prediction of the test set. In order to check whether a simpler approach could lead to
448 similar results, the performance of this PLS-DA model was compared with the performance of an
449 analogous PLS-DA model calculated on mean spectra. To this aim, the mean spectrum of each
450 segmented hypercube was computed obtaining a matrix with size {78, 189}. Then, this matrix was
451 divided in a training and in a test set in the same way as for the hyperspectrogram matrix, and PLS-
452 DA models were calculated considering mean centering as well as autoscaling as spectra
453 pretreatments. In both cases, however, the classification models led to unsatisfactory results in
454 terms of classification performances; in fact, the classification efficiency values in cross-validation
455 and in prediction of the test set were equal to 66.69% and 52.67% using mean-centering and to
456 73.05% and 55.26% using autoscaling.

457 Concerning the use of variable selection on hyperspectrograms, when considering 150 variables-
458 wide intervals the iPLS-DA algorithm led to discard the frequency distribution curve of PC1 scores
459 as well as PC1 loadings, resulting in classification efficiency values of 90.28% and 94.29% in
460 cross-validation and in prediction on the external test set, respectively (2 LVs). The use of 18

461 variable wide intervals led to the selection of the 180 variables highlighted in gray in Figure 7b, and
462 the corresponding classification model (3 LVs) resulted in classification efficiency values equal to
463 100% both in cross-validation and in prediction of the external test set, as shown in Figure 9.

464 Among the hyperspectrogram portions selected by this latter iPLS-DA model, 18 variables were
465 selected in the PC2 loading region corresponding to the spectral range between 529 and 579 nm,
466 i.e., in the green colour region of the visible spectrum. As for the regions selected in the pixel-
467 related part of the hyperspectrogram, their visual evaluation was made possible by building false-
468 colour images showing the regions related to PC1 in the red channel, those related to PC2 in the
469 green channel and those related to the Q residuals in the blue channel. As an example, the false-
470 colour images obtained for a “dark spots”, a “control” and a “pale spots” samples are shown in
471 Figure 10b, 10d and 10f, respectively. The comparison of these reconstructed images with the
472 corresponding RGB ones, which are reported in Figure 10a, 10c and 10e, respectively, allows to
473 interpret the choices made by the automated selection procedure. In fact, it can be noticed that the
474 regions selected within the frequency distribution curve of PC1 account for the shape and the
475 average colour of the samples, by selecting a ring of pixels (represented in red in the false-colour
476 image) likely at equal sample height. The fact that an interval is selected on the frequency
477 distribution curve of PC1 scores while no intervals are selected on the PC1 loadings is likely due to
478 the fact that the useful features of PC1 are not related to particular chemical aspects, therefore
479 localized in specific spectral regions, but to the average intensity of the whole spectrum. The
480 hyperspectrogram regions selected within the frequency distribution curve of the Q-residuals
481 correspond to the pixels characterized by the lowest Q values. By evaluating the spatial distribution
482 of these (blue) pixels it can be noticed that they are mainly located in correspondence of the darkest
483 regions of the sample surface, which are mostly due to shadow effects related to the shape of the
484 sample itself. The most interesting features, namely the defective areas of the “pale spots” samples,
485 are instead highlighted by the regions selected on the frequency distribution curve of PC2, showed
486 as green pixels in Figure 10f, although large portions of the surfaces of samples not belonging to
487 this class are also selected (Figures 10b and 10d). This can be explained by comparing the average
488 frequency distribution curves of PC2 of the hyperspectrograms obtained for the “dark spots”, “pale
489 spots” and the “control” samples reported in Figure 11a. In fact, a more in depth evaluation of the
490 selected region which is most closely related to the “pale spots” detection issue (i.e., the portion of
491 curve in Figure 11a within the red and green rectangles), reveals that it shows the largest difference
492 of the “pale spots” curve with respect to the others, and at the same time the smallest difference
493 between the “dark spots” and the “control” curves. Moreover, it can be observed that in the left part
494 of this region (i.e. within the red rectangle) the number of pixels (corresponding to the area under

495 the curve) of the “control” and “dark spots” samples is much greater than the number of pixels for
496 the “pale spots” samples. This can be explained comparing the lower colour homogeneity of the
497 “pale spots” samples with respect to the control samples, but also with respect to the dark spots
498 samples, whose defect is more localised and therefore affects a lower number of pixels. The lower
499 colour homogeneity of the pale spots samples is reflected in turn into a broader shape of the PC2
500 frequency distribution curve, with lower values in the central part of the peak. In other words, the
501 pixels falling within this region (i.e. the red pixels in Figures 11b, 11c and 11d) are those
502 corresponding to a more homogeneous colour of the bun crust.

503 Conversely, when folding back in the original spatial domain the right part of the selected region
504 (i.e. the region within the green rectangle in Figure 11a), it can be noticed that this one identifies the
505 defective areas of the “pale spots” samples (green pixels in Figure 11d), characterized by higher
506 values of PC2 scores. It can be noticed that a more limited amount of pixels corresponding to this
507 part of the signal is also present within the reconstructed images of the “dark spots” and “control”
508 samples reported in Figure 11b and 11c. Actually, also these samples present on their surface some
509 regions characterized by a slightly pale aspect, which is emphasized in the green channel of the
510 reconstructed images; however, in this case the intensity and extent of the defect is much more
511 limited. Therefore this type of representation, by enhancing the presence of the sought defect, could
512 be helpful for the quality control personnel, in addition to the output of the automated classification
513 model.

514

515 **4. Conclusions**

516 In this paper, we have presented a novel chemometric strategy for efficient data compression of
517 hyperspectral images. By compressing each hypercube into a signal of few hundreds of points, the
518 proposed method enables the simultaneous evaluation of up to hundreds of hyperspectral images.
519 The hyperspectrogram approach allows therefore the calculation of robust classification models,
520 since it is possible to consider large datasets of samples. Moreover, a further improvement both in
521 terms of data compression and of performance of the derived calibration/classification models can
522 be achieved by applying a proper variable selection method to the dataset of hyperspectrograms.

523 A critical evaluation of the choices made by the feature selection algorithm is made possible by
524 projecting back into the original image domain the pixel-related features of the hyperspectrograms
525 retained during the variable selection step. Likewise, the interpretation of the chemical information
526 underlying the wavelength-related part of the hyperspectrograms is enabled by projecting the
527 corresponding selected features in the original spectral domain.

528 The use of hyperspectrograms to face two different issues concerning food samples of different
529 nature confirmed the effectiveness of the proposed approach.

530

531 **5. Acknowledgements**

532 East Balt Italia is gratefully acknowledged for providing the bun samples and for furnishing useful
533 information about buns defects.

534

535 **References**

536

- 537 [1] H. Grahn, P. Geladi, *Techniques and Applications of Hyperspectral Image Analysis*, John
538 Wiley & Sons Ltd., Chichester, 2007.
- 539 [2] L. Cséfalvayová, M. Strlič, H. Karjalainen, *Anal. Chem.* 83 (2011) 5101-5106.
- 540 [3] D. Goltz, M. Attas, G. Young, E. Cloutis, M. Bedynski, *J. Cult. Herit.* 11 (2010) 19-26.
- 541 [4] R. Gosselin, D. Rodrigue, C. Duchesne, *Chemom. Intell. Lab. Syst.* 100 (2010) 12-21.
- 542 [5] G. Payne, C. Wallace, B. Reedy, C. Lennard, R. Schuler, D. Exline, C. Roux, *Talanta* 67
543 (2005) 334-344.
- 544 [6] G. Sciutto, P. Oliveri, S. Prati, M. Quaranta, S. Bersani, R. Mazzeo, *Anal. Chim. Acta* 752
545 (2012) 30-38.
- 546 [7] J.M. Amigo, *Anal. Bioanal. Chem.* 398 (2010) 93-109.
- 547 [8] C. Gendrin, Y. Roggo, C. Collet, *J. Pharmaceut. Biomed.* 48 (2008) 533-553.
- 548 [9] A.A. Gowen, C.P.O. Donnell, P.J. Cullen, G. Downey, J.M. Frias, *Trends Food Sci. Tech.* 18
549 (2007) 590-598.
- 550 [10] W. Wang, J. Paliwal, *Sens. Instrum. Food Quality Saf.* 1 (2007) 193-207.
- 551 [11] J. Burger, P. Geladi, *The Analyst.* 131 (2006) 1152-60.
- 552 [12] G. ElMasry, N. Wang, A. ElSayed, M. Ngadi, *J. Food Eng.* 81 (2007) 98-107.
- 553 [13] P. Rajkumar, N. Wang, G. Elmasry, G.S.V. Raghavanb, Y. Gariepy, *J. Food Eng.* 108 (2012)
554 194-200.
- 555 [14] G. ElMasry, A. Iqbal, D.-W. Sun, P. Allen, P. Ward, *J. Food Eng.* 103 (2011) 333-344.
- 556 [15] P. Williams, P. Geladi, G. Fox, M. Manley, *Anal. Chim. Acta* 653 (2009) 121-130.
- 557 [16] A. Ulrici, S. Serranti, C. Ferrari, D. Cesare, G. Foca, G. Bonifazi, *Chemom. Intell Lab. Syst.*,
558 122 (2013) 31-39.
- 559 [17] J. Li, X. Rao, Y. Ying, *Comput. Electron. Agr.* 78 (2011) 38-48.
- 560 [18] D.P. Ariana, R. Lu, *Comput. Electron. Agr.* 74 (2010) 137-144.
- 561 [19] J. Burger, A.A. Gowen, *Chemom. Intell. Lab. Syst.* 108 (2011) 13-22.
- 562 [20] A.A. Gowen, F. Marini, C. Esquerre, C. O'Donnell, G. Downey, J. Burger, *Anal. Chim. Acta.*
563 705 (2011) 272-82.

- 564 [21] P. Facco, A. Masiero, A. Beghi, *J. Process Contr.* 23 (2013) 89-98.
- 565 [22] J.M. Prats-Montalbán, A. de Juan, A. Ferrer, *Chemom. Intell. Lab. Syst.* 107 (2011) 1-23.
- 566 [23] A. de Juan, R. Tauler, R. Dyson, C. Marcolli, M. Rault, M. Maeder, *TrAC – Trend Anal.*
567 *Chem.* 23 (2004) 70-79.
- 568 [24] B. Walczak, *Wavelets in Chemistry*, first ed., Elsevier, Amsterdam, 2000.
- 569 [25] M. Cocchi, R. Seeber, A. Ulrici, *J. Chemom.* 17 (2003) 512–527.
- 570 [26] J.F. Scholl, E.L. Dereniak, *Proceedings of SPIE – Internat. Soc. Opt. Eng.* 5208 (2004) 129-
571 140.
- 572 [27] A. Antonelli, M. Cocchi, P. Fava, G. Foca, G.C. Franchini, D. Manzini, A. Ulrici, *Anal. Chim.*
573 *Acta* 515 (2004) 3-13.
- 574 [28] G. Foca, F. Masino, A. Antonelli, A. Ulrici, *Anal. Chim. Acta.* 706 (2011) 238-245.
- 575 [29] A. Ulrici, G. Foca, M.C. Ielo, L.A. Volpelli, D.P. Lo Fiego, *Innov. Food Sci. Emerg. Technol.*,
576 16 (2012) 417-426.
- 577 [30] S. Kucheryavsky, *Chemom. Intell. Lab. Syst.*, 120 (2013) 126-135.
- 578 [31] J. Burger, P. Geladi, *J. Chemom.* 19 (2005) 355-363.
- 579 [32] M. Vidal, J.M. Amigo, *Chemom. Intell. Lab. Syst.* 117 (2012) 138-148.
- 580 [33] S. Chevallier, D. Bertrand, A. Kohler, P. Courcoux, *J. Chemom.* 20 (2006) 221-229.
- 581 [34] L. Pigani, A. Culetu, A. Ulrici, G. Foca, M. Vignali, R. Seeber, *Food Chem.* 129 (2011) 226-
582 233.
- 583 [35] E. Ferrari, G. Foca, M. Vignali, L. Tassi, A. Ulrici, *Anal. Chim. Acta.* 701 (2011) 139-151.
- 584 [36] L. Nørgaard, A. Saudaland, J. Wagner, J.P. Nielsen, L. Munck, S.B. Engelsen, *Appl.*
585 *Spectrosc.* 54 (2000) 413-419.
- 586 [37] J.S. Shenk, J.J. Workman, M.O. Westerhaus, in: D.A. Burns, E.W. Ciurczak (Eds.), *Handbook*
587 *of Near-Infrared Analysis*, third ed., Marcel Dekker, New York, US, 2008, p. 356.
- 588

589 **Tables**

590

Sample name	Wheat amount (g)	Rice amount (g)	Rice mass fraction (% w/w)	Training / Test
A	10.04	0.00	0	Training
B	9.90	0.10	1	Training
C	9.82	0.23	2	Test
D	9.49	0.52	5	Training
E	9.03	1.00	10	Test
F	8.09	2.03	20	Training
G	7.02	3.03	30	Test
H	6.04	4.01	40	Training
I	5.00	5.00	50	Test
L	4.99	5.00	50	Test
M	4.04	6.00	60	Training
N	3.05	7.03	70	Test
O	2.01	8.00	80	Training
P	1.00	9.01	90	Test
Q	0.00	10.02	100	Training

591

592 **Table 1:** List of the samples included in *Dataset 1*, and their subdivision into training and test sets.

593

Peak number	Hyperspectrogram region	Definition
1	1-150	Frequency distribution curve of the 1 st score vector
2	151-300	Frequency distribution curve of the 2 nd score vector
3	301-450	Frequency distribution curve of the 3 rd score vector
4	451-600	Frequency distribution curve of the Q-residual score vector
5	601-750	Frequency distribution curve of the Hotelling T ² score vector
6	751-900	Normalised loading vector of the 1 st PC
7	901-1050	Normalised loading vector of the 2 nd PC
8	1051-1200	Normalised loading vector of the 3 rd PC

594 **Table 2:** Description of the peaks present in the hyperspectrograms of Dataset 1, together with
595 their relative positions (hyperspectrograms derived by a 3-PCs model calculated on an
596 image with 150 spectral variables).

597

598

Pretreatment	# of variables	LVs	Calibration		Cross-validation		Prediction	
			R ²	RMSE	R ²	RMSE	R ²	RMSE
None	1200	4	0.9971	0.0192	0.9851	0.0508	0.9782	0.0480
Meancenter	1200	3	0.9971	0.0193	0.9855	0.0504	0.9774	0.0486
Autoscale	1200	3	0.9980	0.0161	0.9794	0.0563	0.9816	0.0445
Meancenter	150	3	0.9943	0.0271	0.9825	0.0495	0.9676	0.0587
Meancenter	10	3	0.9933	0.0294	0.9896	0.0368	0.9718	0.0524

600

601

602 **Table 3:** Results of the PLS models calculated on raw, meancentered and autoscaled data and of
603 the iPLS models calculated on meancentered data.

604

605
606
607
608
609
610
611
612
613
614
615
616
617
618
619
620
621
622
623
624
625
626
627
628
629
630
631
632
633
634
635

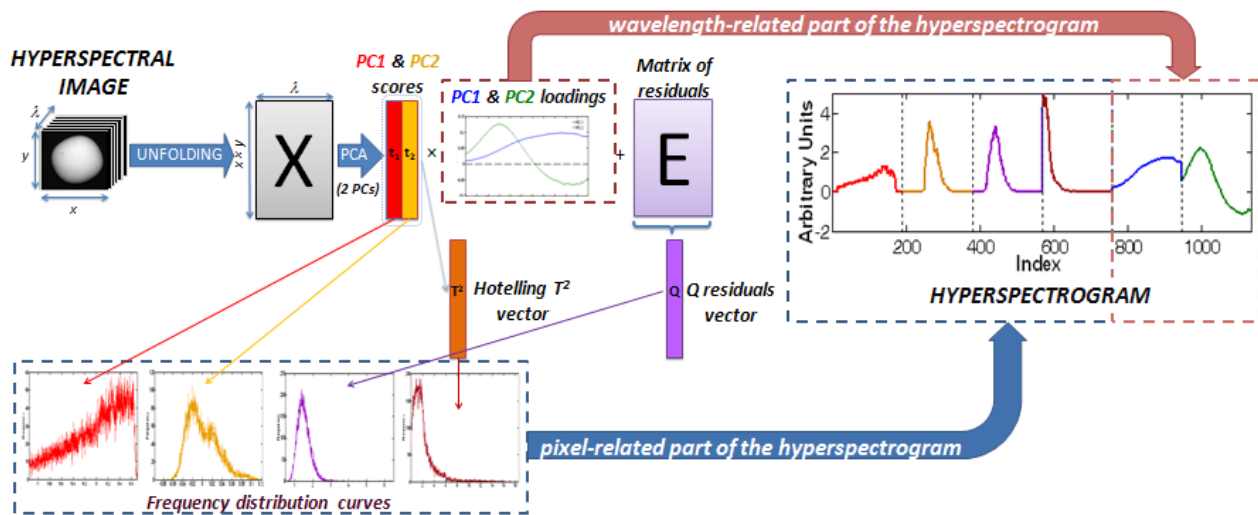
Captions of figures

- Figure 1.** Procedure followed to generate the hyperspectrogram.
- Figure 2.** Image reconstruction using the hyperspectrogram selected spatial features.
- Figure 3.** *Dataset 1* average hyperspectrogram with the region selected by iPLS highlighted in gray. The numbers on the top of the figure indicate the hyperspectrogram regions described in Table 2.
- Figure 4.** PC1 vs. PC2 score plot obtained from the PCA model on the mean centered hyperspectrograms of *Dataset 1*.
- Figure 5.** Actual mass fraction of rice (Y measured) vs. predicted mass fraction (Y predicted) resulting from the iPLS model calculated on *Dataset 1*.
- Figure 6.** False-colour image formed by the PC1 and PC2 score images resulted from the PCA model calculated using the whole range (a) and the selected variables only (b) on an image formed by merging together a 100% wheat image (left), a 100% rice image (middle) and a 50% wheat/50% rice image (right).
- Figure 7.** Hyperspectrograms obtained on *Dataset 2* (a) and variables selected by iPLS-DA highlighted in gray on the average signal (b).
- Figure 8.** Results of a 2 PCs model calculated on a hyperspectral image of a sample with pale spots: Q vs. T^2 plot (a) and Hotelling T^2 image (b). The pixels lying outside the 95% confidence limits of T^2 are highlighted in magenta. For comparison purposes, the RGB image of the same sample is also reported in (c).
- Figure 9.** Predicted values for the iPLS-DA model calculated on hyperspectrograms of Dataset 2. The vertical dashed line separates the cross-validation results for the training set samples (on the left) from the values predicted for the test set ones (on the right). The threshold value is indicated with the horizontal dash-dotted line.
- Figure 10.** Comparison between RGB images (left) and the corresponding false-colour reconstructions (right) of the hyperspectrograms selected features, where the red, green and blue channels account for the features selected for PC1, PC2 and Q, respectively; (a) and (b): “dark spots” sample; (c) and (d): “control” sample; (e) and (f): “pale spots” sample.
- Figure 11.** Average frequency distribution curves of the PC2 scores of the “dark spots”, “pale spots” and “control” samples (a), and false-colour images of a “dark spots” sample (b),

636 of a “pale spots” sample (c) and of a “control” sample (d). Images (b), (c) and (d)
637 report in the red and green channels the pixels falling within the PC2 intervals of
638 image (a) included in the red and in the green rectangles, respectively.

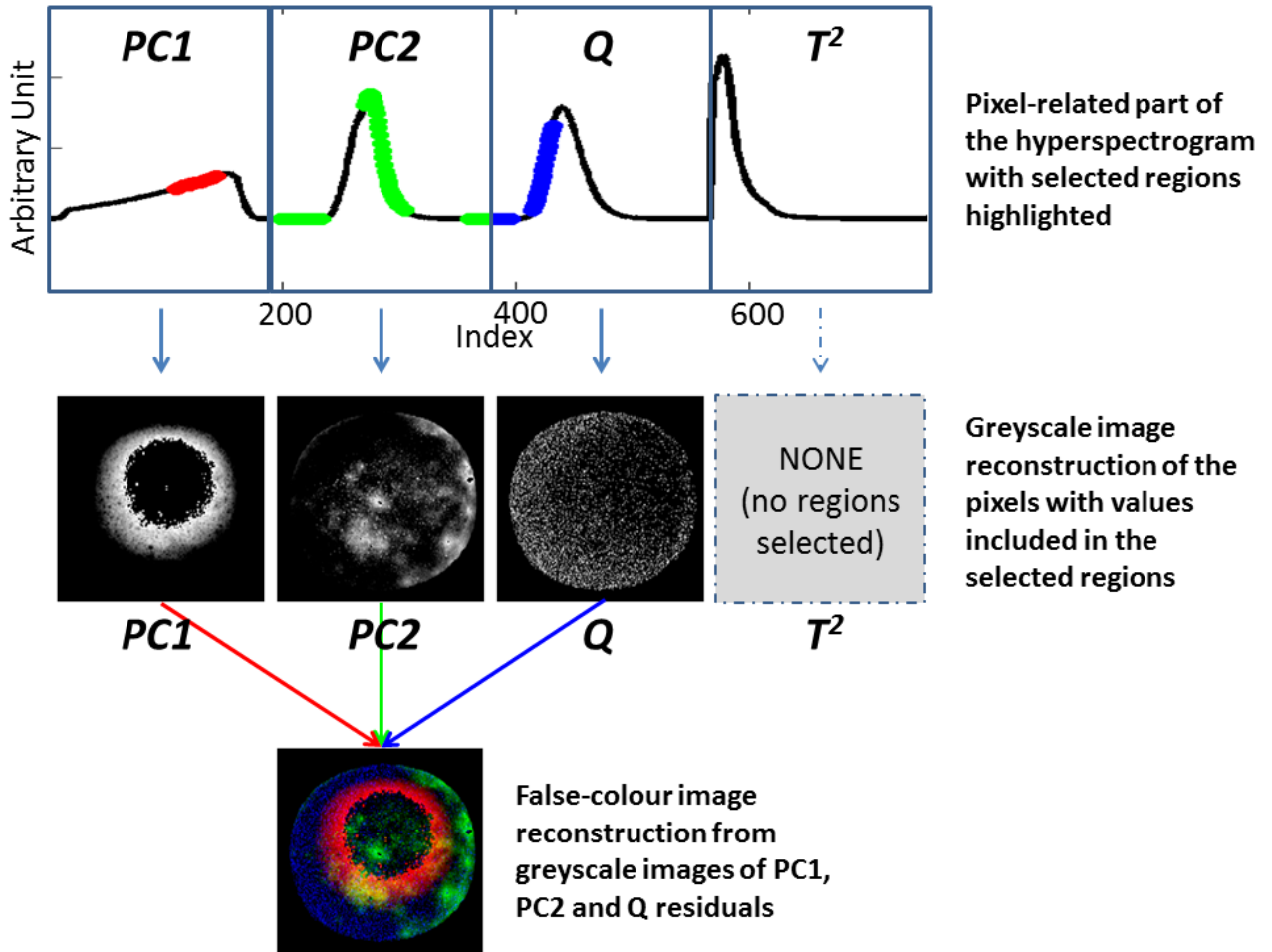
639

640



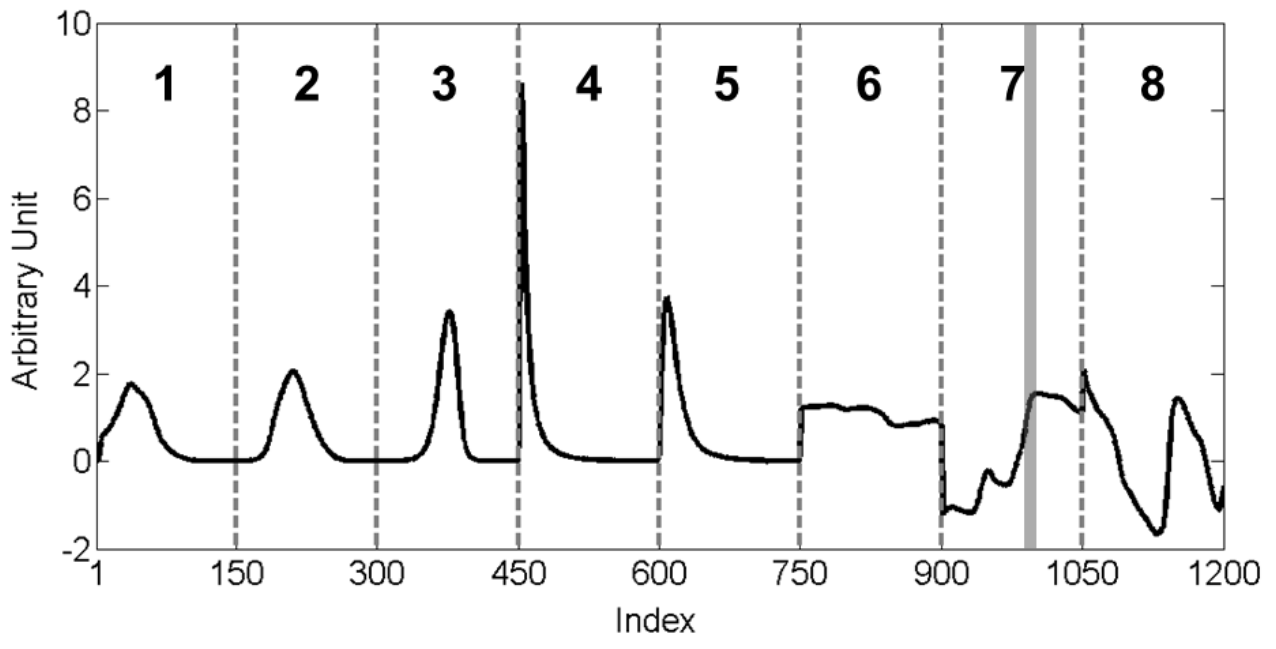
641
 642
 643
 644

Figure 1



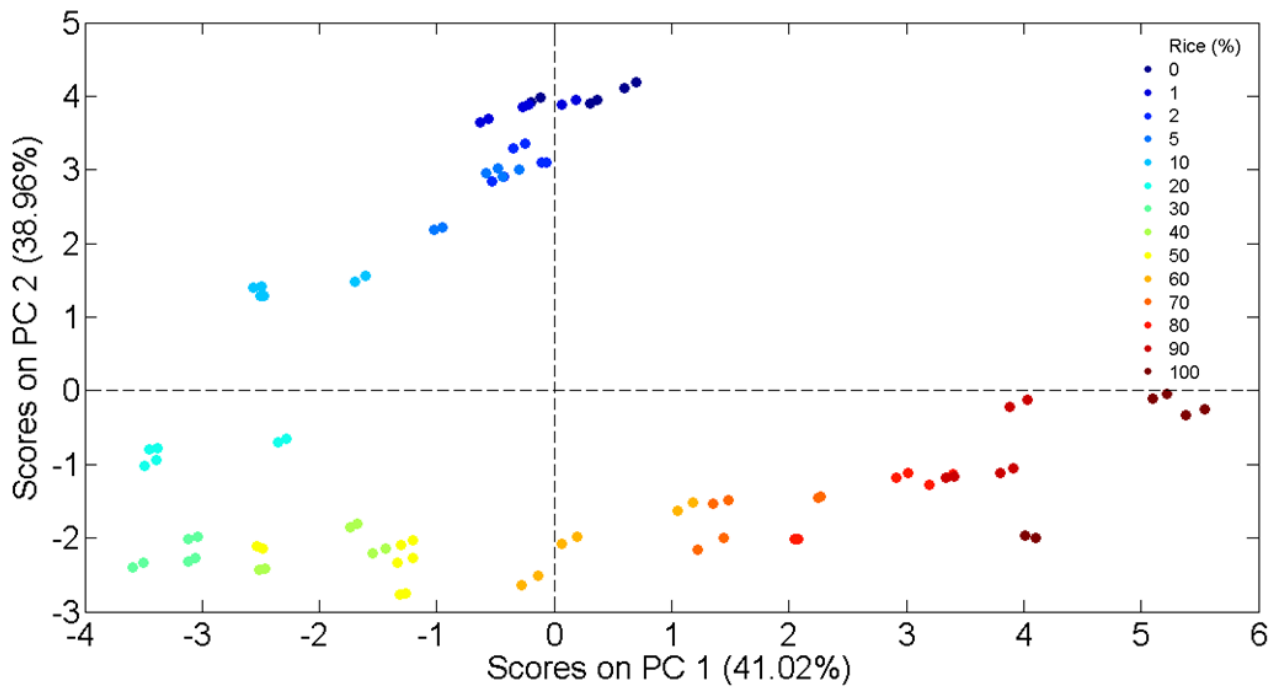
645
646
647
648

Figure 2



649
650
651
652

Figure 3

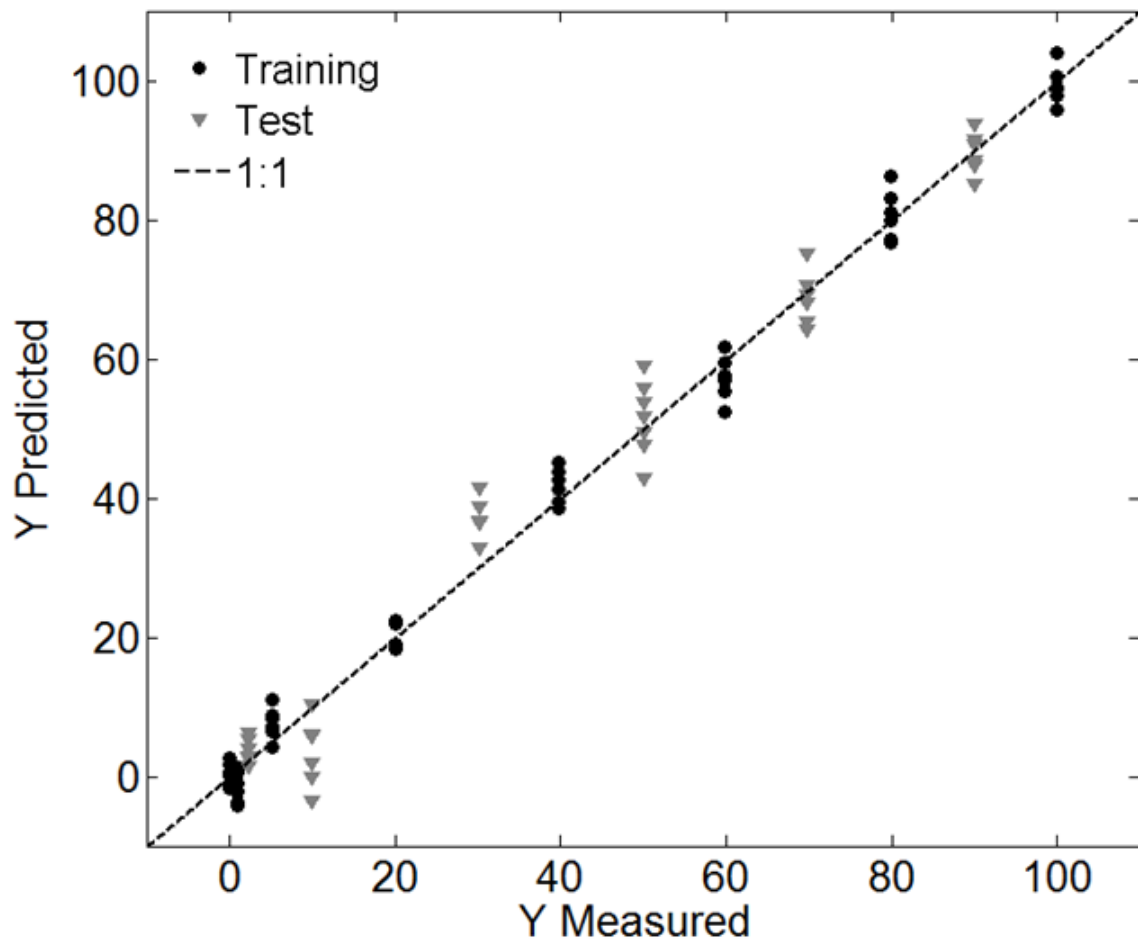


653

654

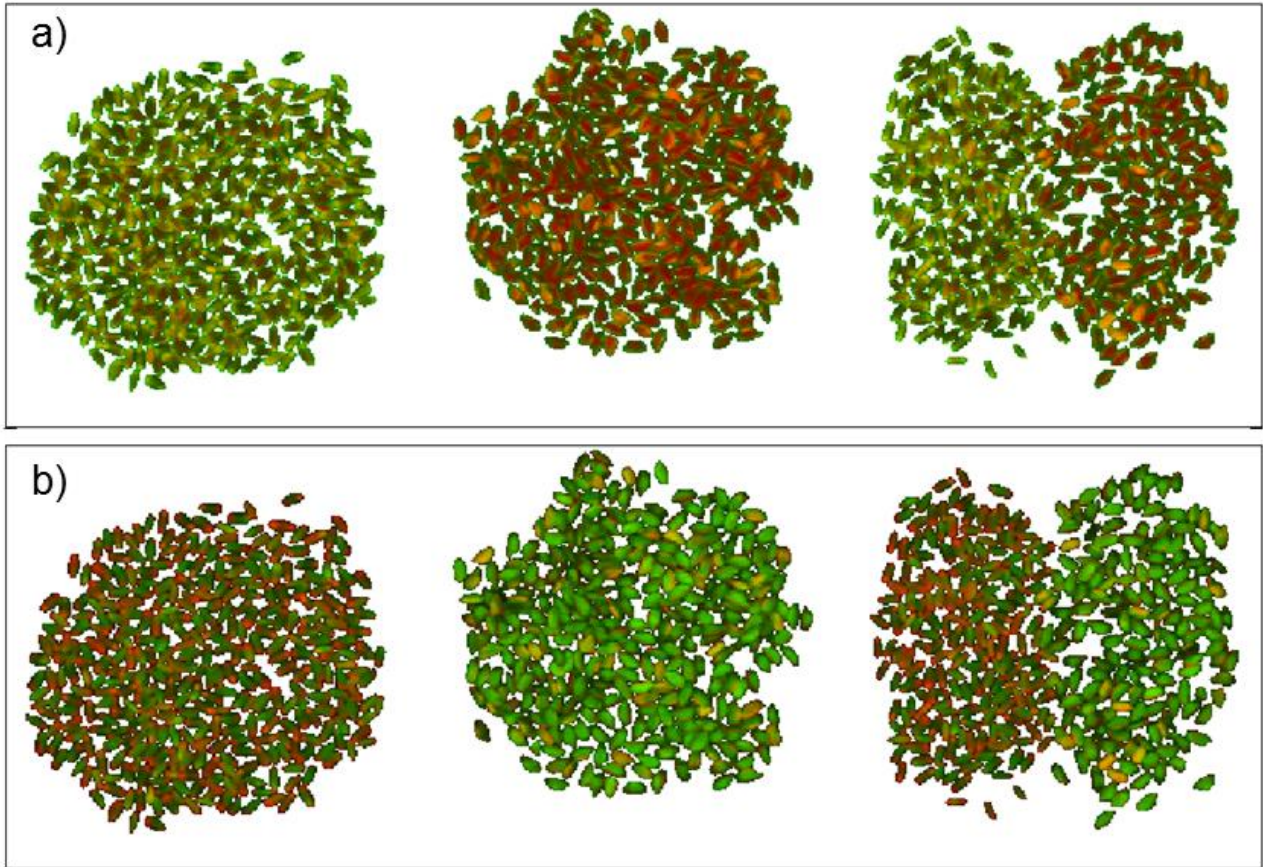
655

Figure 4



656
657
658
659

Figure 5



660
661
662
663

Figure 6

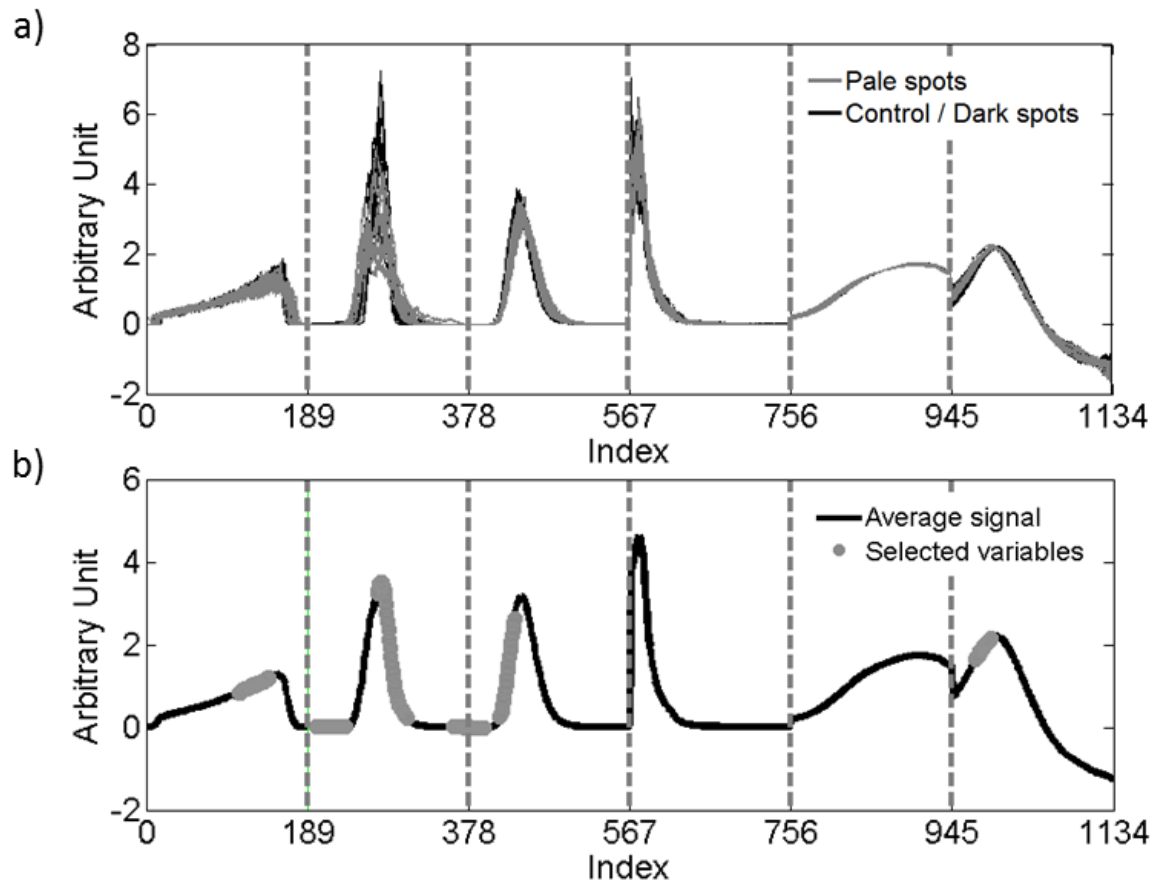
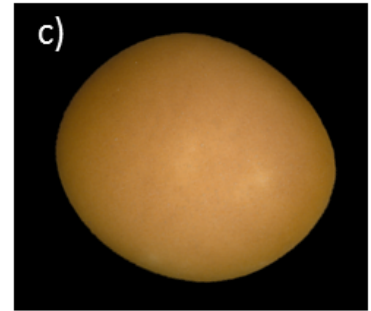
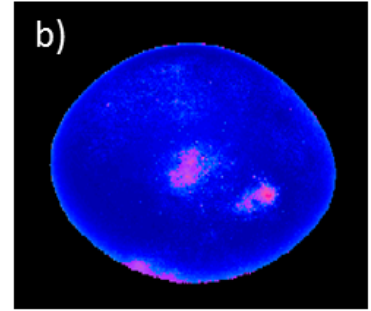
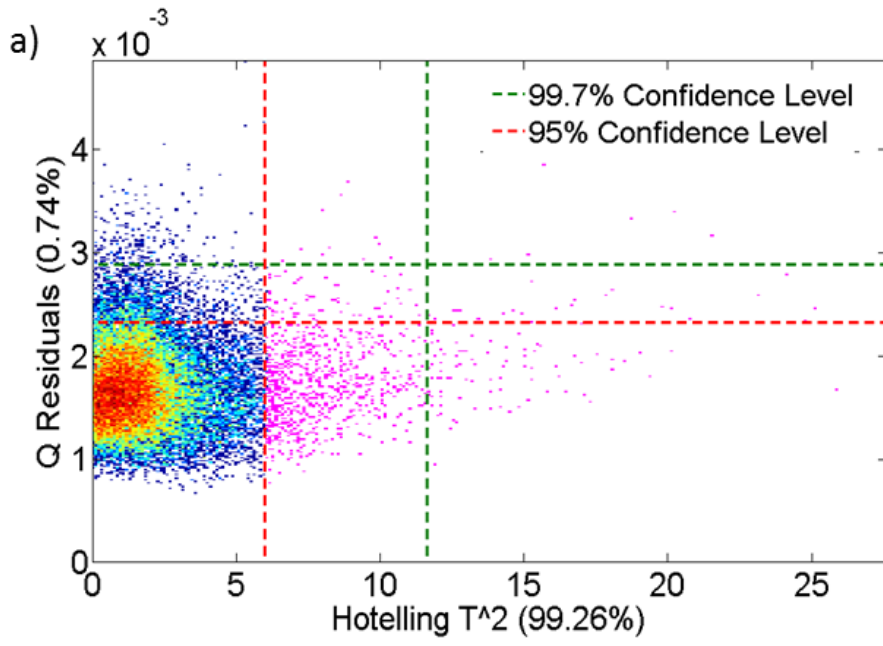


Figure 7

664
665
666



667
668
669
670
671

Figure 8

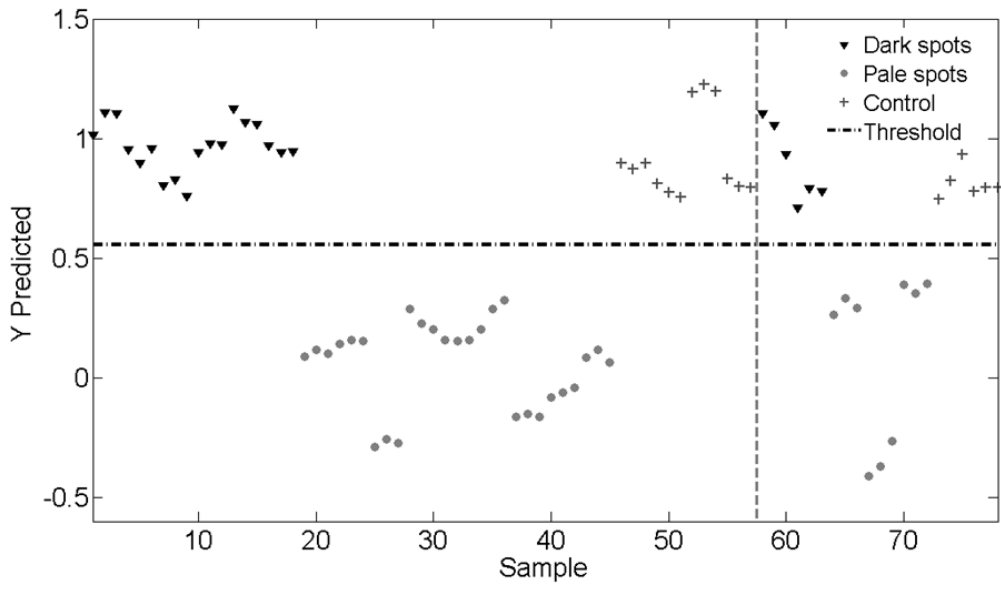


Figure 9

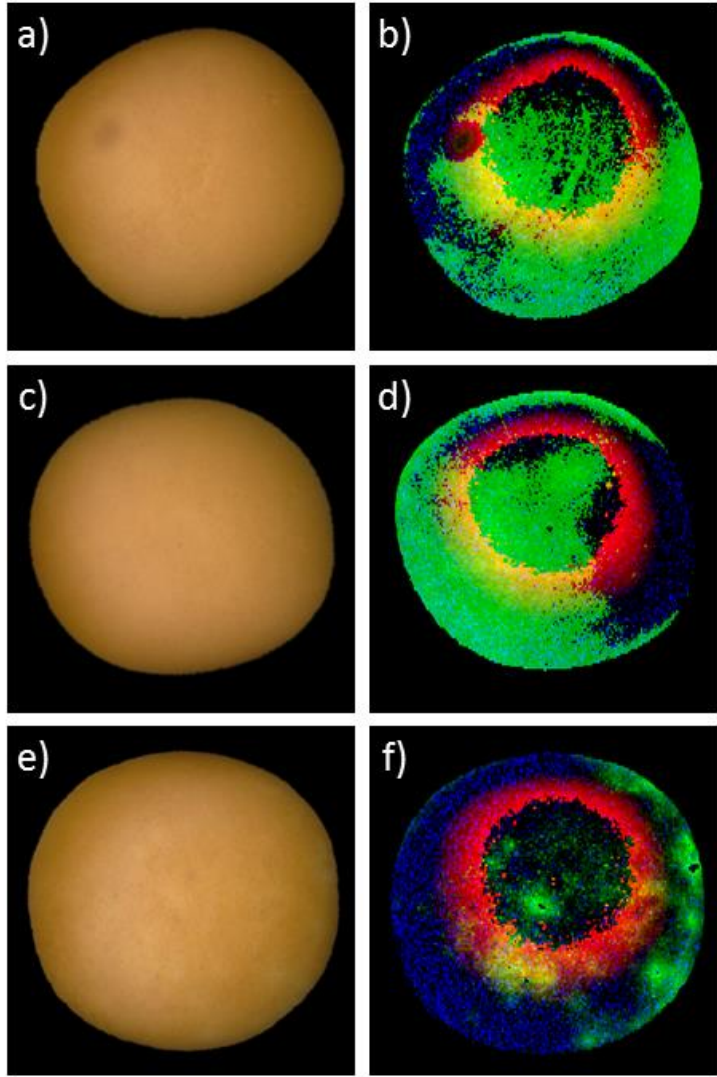
672

673

674

675

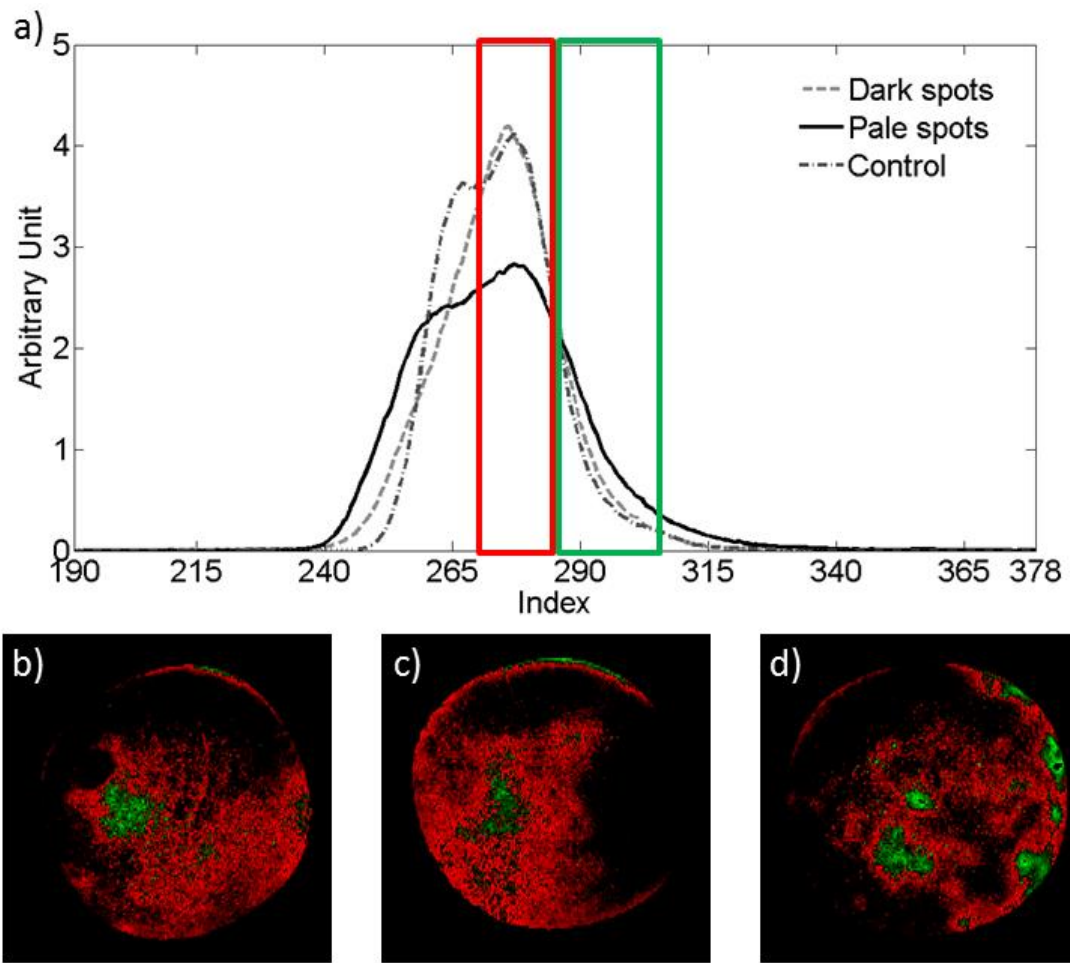
676



677
678
679

Figure 10

680



681

682

683

684

Figure 11