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Minimisation of instrumental noise in the acquisition of FT-NIR spectra of bread wheat using experimental design and signal processing techniques / Foca, Giorgia; Ferrari, Carlotta; N., Sinelli; M., Mariotti; M., Lucisano; R., Caramanico; Ulrici, Alessandro. - In: ANALYTICAL AND BIOANALYTICAL CHEMISTRY. - ISSN 1618-2642. - STAMPA. - 399:6(2011), pp. 1965-1973. [10.1007/s00216-010-4431-z]

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07/05/2026 23:18

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Journal:	<i>Analytical and Bioanalytical Chemistry</i>
Manuscript ID:	ABC-01329-2010
Type of Paper:	Original Paper
Date Submitted by the Author:	20-Jul-2010
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Keywords:	Chemometrics / Statistics, Agriculture, Foods / Beverages, IR spectroscopy / Raman spectroscopy, Spectroscopy/Instrumentation, Software

# Minimisation of instrumental noise in the acquisition of FT-NIR spectra of bread wheat using experimental design and signal processing techniques

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## Abstract

Spectral resolution (R) and number of repeated scans (S) have a significant effect on the S/N ratio of FT-NIR spectra, but the optimal values of these two parameters have to be determined empirically for a specific problem, considering separately both the nature of the analysed matrix and the specific instrumental setup. To this aim, the instrumental noise of replicated FT-NIR spectra of wheat samples was modelled as a function of R and S by means of the Doehlert design. The noise amounts in correspondence to different experimental conditions were estimated by analysing the variance spectra derived from replicate measurements with two different signal processing tools, Savitzky-Golay filtering and Fast Wavelet Transform, in order to separate the “pure” instrumental noise from other variability sources, which are essentially connected to sample inhomogeneity. Results confirmed that R and S values leading to minimum instrumental noise can vary considerably depending on the type of analysed food matrix and on the different instrumental setups, and helped in the selection of the optimal measuring conditions for the subsequent acquisition of a wide spectral dataset.

**Keywords** - FT-NIR, Doehlert design, noise removal, Fast Wavelet Transform, Savitsky-Golay filtering

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## Introduction

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9 35 Over recent years, we have worked on the development of classification procedures to predict  
10 36 the technological quality of bread wheat as a whole, based on NIR spectra measured on flour  
11 37 [1-3]. The results obtained until now, however, highlighted the complexity inherent to this  
12 38 kind of application. In fact, many pieces of information reflecting different wheat quality-  
13 39 related aspects have to be extracted from the NIR spectra, and the contribution of some of  
14 40 these relevant features can be very low and hidden into a relatively large amount of not  
15 41 pertinent information and noise. Thus, before proceeding to the sampling of a wide dataset to  
16 42 be analysed by means of different multivariate classification methods, including the use of  
17 43 feature selection procedures, it is extremely important to define objectively the optimal  
18 44 instrumental measuring conditions, in a manner to gain spectra as much informative as  
19 45 possible. This aim can be reached to a great extent by improving the S/N ratio, also  
20 46 considering that the specific nature of the food matrix to be analysed and the particular  
21 47 instrumental setup have their own influence.

22 48 It is well known in the literature [4] that significant variations on the S/N ratio of FT-NIR  
23 49 spectra can be induced by varying the spectral resolution (R) and on the number of repeated  
24 50 scans (S). The spectral resolution is connected with the frequency of sampling of the  
25 51 instrumental signal along its spectral range: the higher is the number of sampled points, the  
26 52 higher the resolution of the signal. However, the increase of the number of sampled points is a  
27 53 double-edge weapon, since together with the signal resolution, also the sampled instrumental  
28 54 noise (which generally has high frequency) increases.

29 55 On the other hand, the NIR spectrum acquired by means of a FT spectrophotometer is  
30 56 obtained by averaging a number of successive scans of the sample. As a consequence, by  
31 57 increasing the number of repeated scans, S, it is generally known that the instrumental noise  
32 58 decreases of a factor equal to the square root of S. Unfortunately, the choice of the possible  
33 59 highest number of repeated scans is not always convenient, since the time necessary for the  
34 60 analysis increases too, hence a proper compromise has to be found.

35 61 Usually, the optimal values of R and S are defined on the basis of the experience and  
36 62 sensitivity of the analyst who, for each specific problem, chooses the best values of these  
37 63 parameters in an empirical way, fixing them *a priori* or by a fast trial-and-error procedure,  
38 64 which is generally based only on the visual inspection of the resulting spectra.

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3 65 At variance, in the present research work, we have decided to define objectively the optimal  
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5 66 values of the acquisition parameters, by extracting the amount of instrumental noise with  
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7 67 proper signal processing techniques and then by modelling it as a function of R and S. In  
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9 68 addition, we have also considered different operative conditions, i.e., different physical forms  
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11 69 under which the sample (bread wheat) has been analysed (i.e., grit, wholemeal flour and  
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13 70 white flour), and different instrumental techniques (i.e., different instrument accessories) for  
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15 71 signal acquisition. In order to find the conditions corresponding to the minimum value of  
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17 72 noise, this was modelled as a function of the factors R and S using the Doehlert experimental  
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19 73 design.

20  
21 74 The noise values were estimated by analysing the variance spectra obtained from replicate  
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23 75 measurements. Since different variability sources contributed to the variance spectra,  
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25 76 including not only the high-frequency instrumental noise (whose minimisation was the aim of  
26  
27 77 the present work), but also lower-frequency components, which are essentially due to sample  
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29 78 inhomogeneities, two different signal processing techniques, i.e., Savitzky-Golay smoothing  
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31 79 filters and Fast Wavelet Transform were used to isolate and to extract the “pure” instrumental  
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33 80 noise component from the “whole” variance spectra. Then, multilinear regression was applied  
34  
35 81 to model the instrumental noise; this allowed to build response surfaces that were used to  
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37 82 locate, within the experimental domain, the operating conditions (R and S values) leading to  
38  
39 83 the minimum noise values in correspondence to each kind of matrix analysed by each  
40  
41 84 instrumental apparatus.

## 42 85

## 43 86 Material and methods

### 44 87 *Sampling and instrumentation*

45  
46 88 Two different bread wheat types were analysed in this work, which were selected among 153  
47  
48 89 different types within the Italian bread wheat production of the harvesting year 2007. The  
49  
50 90 samples were selected on the basis of their intermediate values for the main technological  
51  
52 91 parameters that are usually considered to define wheat quality [5]. Selection was performed  
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54 92 with the help of a PCA model calculated on the matrix composed by 322 replicate  
55  
56 93 measurements of the 153 different bread wheat samples, for which the values of the following  
57  
58 94 seven parameters have been measured: Hectolitre weight, Falling Number, Protein content,  
59  
60 95 Alveographic W, Alveographic P/L, Stability and sodium-dodecyl sulphate (SDS)  
96  
97 96 sedimentation volume. In particular, samples selection was done considering the Q vs. T<sup>2</sup> plot  
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97 of a 4 PCs model (85.53% explained variance) calculated on autoscaled data (Fig. 1). Two

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3 98 samples were chosen as representative of the whole dataset, belonging to two different quality  
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5 99 categories, within the 95% confidence limits of the PCA model: one sample showing low Q  
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7 100 and intermediate  $T^2$  values, and the other one showing low  $T^2$  and intermediate Q values.

8  
9 101 The samples were submitted to NIR analysis under three different physical forms: grit,  
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11 102 wholemeal flour and white flour, in order to consider all the different forms under which the  
12  
13 103 wheat is usually analysed by NIR spectroscopy in the cereal manufacturing process. The  
14  
15 104 analyses were performed in two independent laboratories equipped with two  
16  
17 105 spectrophotometers from the same manufacturer and model, i.e., two Bruker MPA Multi  
18  
19 106 Purpose FT-NIR Analyzer spectrophotometers. Each laboratory acquired the spectra on a  
20  
21 107 different sample, in order to verify the possibility to obtain reliable results even on samples  
22  
23 108 having different compositional characteristics. The two FT-NIR instruments were equipped  
24  
25 109 both with three sampling tools: Fiber Optic probe (FO), Integrating Sphere (IS) and  
26  
27 110 Transmission Unit (TU). In order to lower the variability due to possible differences in the  
28  
29 111 optical path passed by the radiation, the weight of each aliquot of sample under examination  
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31 112 was set at a constant value, between 10.0 and 80.0 g, depending on the physical form of the  
32  
33 113 analyzed sample and on the sampling tool used for spectral measurements.

34 114

### 35 115 *Doehlert experimental design*

36 116 Among other possible experimental designs, the Doehlert design [6] was chosen since it  
37  
38 117 allows to consider different levels for each factor (in particular, in our case five levels for S  
39  
40 118 and three levels for R in an hexagonally-shaped domain) leading to the possibility to model  
41  
42 119 the response function with a quadratic surface, based on only seven different experimental  
43  
44 120 conditions. For our two factors S (number of scans) and R (resolution), the postulated model  
45  
46 121 is:

47 122

$$48 123 \text{IN} = b_0 + b_1 S + b_2 R + b_{11} S^2 + b_{22} R^2 + b_{12} S R \quad (\text{eq. 1})$$

49 124

50  
51 125 where the response IN stands for Instrumental Noise.

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53 126 The five levels for S were equally spaced in the interval  $20 \div 200$  scans (Fig. 2). As it was  
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55 127 previously stated, the higher is the number of scans, the lower the noise; however, we have  
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57 128 chosen 200 scans as the highest level of S, in order to maintain an acceptable acquisition time  
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59 129 by a practical point of view. The three levels of R were varied over 2, 4 and  $8 \text{ cm}^{-1}$  for all the  
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130 experiments, except for grit and wholemeal flour analysed by TU instrumental setup, for  
131 which our previous experience suggested to use higher values (4, 8 and  $16 \text{ cm}^{-1}$ ). Samples

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3 132 measured as grit were not analysed by FO because it was not possible to guarantee an  
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5 133 acceptable reliability of the obtained measurements, due to the interface between sample and  
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7 134 the fiber surface, whose diameter (3 mm) is too small compared to the grit dimensions and  
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9 135 shape (the analysed sample should be in direct contact with the FO surface). Therefore,  
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11 136 globally the Doehlert design was applied to eight different sample form/instrumental setup  
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13 137 combinations (both TU and IS on grit, wholemeal and white flour and FO on wholemeal and  
14  
15 138 white flour).

16 139 The NIR spectra were acquired for all the seven experimental conditions (*points*) of the  
17  
18 140 design, replicated three times in random order. Each spectrum acquisition was repeated three  
19  
20 141 times by each laboratory (each time with different sample aliquots) for a total of nine spectra  
21  
22 142 for each point and for each sample form/instrumental setup combination, leading globally to  
23  
24 143 1008 NIR spectra.

25 144

#### 26 145 *Noise estimate*

27  
28 146 The estimation of the noise was obtained starting from the variance spectra of the 3 repeated  
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30 147 measurements. These signals highlight the presence of two kinds of “noise” contributions: a  
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32 148 high-frequency component (ascribable to the “pure” instrumental noise) and a low-frequency  
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34 149 one, which is essentially due to the differences in the specific nature of the sample (e.g.  
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36 150 variability of particle size or moisture content among different sample aliquots). In Figure 3  
37  
38 151 some examples of variance spectra are reported.

39 152 The differences due to the sample inhomogeneity cannot be eliminated even by properly  
40  
41 153 adjusting the instrumental conditions by means of the experimental design, hence the low  
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43 154 frequency variance contribution has not to be considered in the noise minimisation process.  
44  
45 155 High frequency and low frequency variances were separated by means of two different signal  
46  
47 156 processing techniques: Savitsky-Golay filtering (SG) and Fast Wavelet Transform (FWT).

48 157 The Savitzky-Golay filtering [7, 8] is a widespread smoothing processing, where a polynomial  
49  
50 158 function of a given order is fitted to the signal in a sliding window having an odd number  
51  
52 159 width. The polynomial function is moved point by point across the signal and, each time, the  
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54 160 experimentally measured value of the midpoint of the window is substituted with the  
55  
56 161 corresponding value calculated with the polynomial. By varying the order of the polynomial  
57  
58 162 and the width of the window it is possible to modulate the extent of the smoothing, taking  
59  
60 163 care to not distort the signal shape.

164 164 The FWT [9-11] operates on an individual discrete signal by convolving it with a couple of  
165  
165 165 filters (called the High-pass and Low-pass decomposition wavelet filters, i.e., Hi\_D and

1  
2  
3 166 Low\_D, respectively), thus splitting it into two orthogonal subspaces, called vectors of  
4 approximations (retaining only the low frequency content of the signal) and of details (which  
5 167  
6 approximates the high frequency content), respectively. The two wavelet filters are orthogonal,  
7 168  
8 since frequencies “kept” by the Lo\_D are not “kept” by the Hi\_D (and *vice versa*), and  
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10 complementary, since the original signal can be perfectly reconstructed from the  
11 170  
12 approximations and details vectors, by applying the proper couple wavelet reconstruction  
13 171  
14 filters (Lo\_R and Hi\_R). Then, the decomposition procedure can be repeated to a further  
15 172  
16 decomposition level, applying the same two filters to the approximations vector. In this way,  
17 173  
18 sharp and coarse properties of the signal are captured and disjointed in different sub spaces  
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20 (vectors of wavelet coefficients, called ‘blocks’), at different levels of resolution. In the  
21 175  
22 present application, the approximations vector at the lowest level of decomposition has been  
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24 kept as the low frequency component of the variance signal, i.e. as the component that is not  
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26 related to instrumental noise, but to the variations in the specific nature of the sample.  
27 178

28 179 A proper Matlab function, namely *noise\_estimate*, was written to subtract the low variance  
29 180  
30 contribution from the variance spectrum – using both SG filtering and FWT – to obtain the  
31 181  
32 instrumental noise spectrum. The suitability of the chosen conditions for SG filtering (i.e.,  
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34 size of the filtering window and order of the fitting polynomial) and for FWT decomposition  
35 183  
36 (i.e., type of wavelet and decomposition level) with respect to the convenient noise extraction  
37 184  
38 was verified by visual inspection for each combination sample form/instrumental setup. The  
39 185  
40 output figure of *noise\_estimate* applied to the NIR spectra measured in the experimental  
41 186  
42 conditions corresponding to the Doehlert point (0.5; -0.866) of white flour sample analyzed  
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44 by the integrating sphere is reported in Figure 4. Figure 4a is an example of a poor extraction  
45 188  
46 of instrumental noise from the variance spectrum, due to the choice of a not optimal  
47 189  
48 decomposition level in the wavelet domain, while Figure 4b is an example of good separation  
49 190  
50 of instrumental noise from low frequency variations. The subtraction of the low variance  
51 191  
52 contribution from the variance spectra was repeatedly done by means of *noise\_estimate* until  
53 192  
54 satisfactory results (i.e., optimal filtering conditions) have been reached.

55 193 The preliminary tests permitted to set the polynomial order of the SG interpolating function  
56 194  
57 equal to 2, as the best compromise between eliminating the low frequency variance without  
58 195  
59 losing spectral information. As for the wavelet functions for FWT decomposition, different  
60 196  
197 wavelets from the *symlet* wavelet family (*sym*) were tested, since these often resulted the most  
198 198  
199 appropriate ones to analyse the NIR spectral shapes [3]. Finally the *sym8* wavelet was chosen,  
200 199  
201 which is a nearly symmetric wavelet whose filters are 16 points long [12].

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3 199 In order to maintain the range of the interpolating function approximately constant with  
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5 200 respect to the wavenumber values of the spectra, the number of points for SG filter varied on  
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7 201 the basis of the R level. For the same reason, also the maximum decomposition level of FWT  
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9 202 varied with the R level (Tab. 1).

10 203 Once *noise\_estimate* was punctually applied to the different variance spectra sets, then a  
11  
12 204 further Matlab function was developed (*noise\_estimate\_fast*), which was employed to collect  
13  
14 205 a comprehensive summary of the signal processing conditions found for each variance spectra  
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16 206 set and to calculate the corresponding pure instrumental noise value. In fact,  
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18 207 *noise\_estimate\_fast.m* provided an output array containing the best SG and FWT conditions, a  
19  
20 208 figure reporting into three subplots the original signals, the low variance contribution signals  
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22 209 and the noise signals, and finally the mean of the absolute values of noise, that was considered  
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24 210 as the response variable to be minimised.

25 211 Both functions were developed in Matlab language ver. 7.0, using some of the functions  
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27 212 available in the Wavelet Toolbox ver. 3.0.

28 213

## 31 214 Results and discussion

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33 215 The first visual inspection of noise behaviour was done by means of 3D scatter plots of the  
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35 216 response values obtained on the 3 replicates of the 7 Doehlert points. For some of the sample  
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37 217 form/instrumental setup combinations (e.g., for grit analysed by integrating sphere, which is  
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39 218 reported Figure 5) consistent differences among replicates were observed. The reason for this  
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41 219 behaviour is probably ascribable to the fact that noise is a completely stochastic variable, so  
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43 220 that its values are not as much reproducible as those of “ordinary” responses, where the  
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45 221 deterministic component is generally much greater than the stochastic one. Thus, even though  
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47 222 the mean value of the three replicate measurements for each experimental condition accounts  
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49 223 for the instrumental noise values that are encountered on the average, it could be more  
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51 224 interesting to estimate the maximum instrumental error that can affect the measurements. In  
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53 225 fact, since noise has to be minimised, the maximum value can be considered as a pessimistic  
54  
55 226 estimate of the noise amount, therefore allowing to choose the most convenient experimental  
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57 227 conditions even in the worst cases. Based on this considerations, it was decided to create the  
58  
59 228 response surfaces using both the average value and the maximum value of the three replicates.  
60  
229 As it is shown in Figure 6, the shapes of the response surfaces can slightly change when using  
230 average or maximum values for multilinear regression. However, in all the considered  
231 conditions (sample form/instrumental setup) it was observed that the overall behaviour and

1  
2  
3 232 (most important) the location of the minimum values of instrumental noise within the  
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5 233 analysed experimental domains are coincident when using average or maximum values .  
6  
7 234 The optimal measuring conditions, i.e. those leading to the minimum instrumental noise  
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9 235 values, were estimated through the computation of the multilinear regression models  
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11 236 described in eq. 1 for all the sample form/instrumental setup combinations, considering  
12  
13 237 separately the data measured in the two independent laboratories, thus modelling the noise  
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15 238 estimates obtained from the two different instruments of the two laboratories by separate  
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17 239 response surfaces. Then, the eight response surfaces obtained for each sample  
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19 240 form/instrumental setup combination (2 for SG-FWT  $\times$  2 for mean-max  $\times$  2 for lab1-lab2)  
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21 241 were compared to pick out, as the best overall compromise, the experimental condition  
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23 242 (Doehlert point) leading to the minimum of noise (Figure 7). Even if the two laboratories  
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25 243 analysed different samples, the trends of the corresponding response surfaces – obtained on  
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27 244 the same sample form measured with the same instrumental setup – generally converged. In  
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29 245 Table 2, the optimal experimental conditions for spectra acquisition are reported, in terms of  
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31 246 Resolution and number of Scans, obtained for all the sample form/instrumental setup  
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33 247 combinations. Despite the fact that it is usually assumed that the S/N ratio increases with  
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35 248 decreasing the resolution and with increasing the number of scans, it has to be noticed that the  
36  
37 249 results do not ever confirm this rule. In general, the combinations between the high R level  
38  
39 250 and the medium-high S level or between the medium R level and the high S level worked as  
40  
41 251 best.

## 42 252

### 43 253 Conclusions

44 254 This work confirmed the convenience of applying experimental design techniques to find the  
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46 255 optimal measuring conditions in FT-NIR analysis. In fact, the obtained results demonstrate  
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48 256 that the amount of noise into the spectra depends not only on the resolution and on the  
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50 257 number of scans with which the signals are acquired, but also on the physical nature of the  
51  
52 258 sample and on the adopted instrumental setup. In particular, the choice of the optimal  
53  
54 259 combination of all these variables to produce low noise spectra is not so straightforward and  
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56 260 can not be known *a priori* in a precise way.

57 261 In the end, even if the application of the Doehlert design required some time, it significantly  
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59 262 helped in the selection of the measuring conditions with each instrumental setup, for the  
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263 subsequent acquisition of a spectral dataset of about 15.000 NIR spectra of bread wheat under  
264 the forms of grit, wholemeal and white flour. This kind of application is quite novel in the FT-

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3 265 NIR spectroscopy field, where chemometrics is heavily involved, but usually only in the  
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5 266 phase of spectra elaboration, when the time and effort requested to correct or recover rough  
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7 267 spectra are often excessive with respect to the time and effort spent for the spectra acquisition  
8  
9 268 phase.

10 269

## 13 270 Acknowledgements

15  
16 271 Regione Lombardia (Italy) is gratefully acknowledged for financial support (research project  
17  
18 272 AUTOSTOC). Dr. Maria Corbellini (CRA – S. Angelo Lodigiano) and Dr. Paolo Belloni  
19  
20 273 (Bruker Optrics Italia) are also gratefully acknowledged for technical support.

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For Peer Review

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4 298 Figures captions  
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6  
7 299 **Fig. 1.** Q vs. T<sup>2</sup> plot from the PCA model based on the experimental parameters measured on  
8  
9 300 the bread wheat samples. The selected samples are represented with black squares.

10 301 **Fig. 2.** R and S level values used in the Doehlert design for the different sample  
11  
12 302 form/instrumental setup combinations. The numbers reported in the grey circles correspond to  
13  
14 303 the coordinates of Doehlert points in the experimental matrix.

15  
16 304 **Fig. 3.** Examples of some variance spectra, where the high and the low frequency  
17  
18 305 contributions (sharp and coarse variations, respectively) can be observed.

19 306 **Fig. 4.** Example of an output figure from *noise\_estimate*, which was obtained by applying to  
20  
21 307 the variance spectrum the FWT processing with a sym8 wavelet at decomposition levels 3 (a)  
22  
23 308 and 6 (b).

24 309 **Fig. 5.** 3D scatter plot of noise values of the three replicate experimental measurements  
25  
26 310 acquired for each one of the seven experimental conditions of the Doehlert design, obtained  
27  
28 311 for grit analysed by IS.

29  
30 312 **Fig. 6.** 3D response surfaces for grit analysed by IS by laboratory 1 computed on average (a)  
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32 313 and maximum (b) noise values.

33 314 **Fig. 7.** 2D response surfaces obtained on grit analysed by IS for all the laboratory/sample  
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35 315 form/instrumental setup combinations.  
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R (cm <sup>-1</sup> )	TU			IS			FO	
	Grit	Whole meal	White flour	Grit	Whole meal	White flour	Whole meal	White flour
2			(107)/(5)	(107)/(6)	(107)/(6)	(107)/(6)	(53)/(5)	(53)/(5)
4	(53)/(4)	(53)/(4)	(53)/(4)	(53)/(5)	(53)/(5)	(53)/(5)	(27)/(4)	(27)/(4)
8	(27)/(3)	(27)/(3)	(27)/(3)	(27)/(4)	(27)/(4)	(27)/(4)	(13)/(3)	(13)/(3)
16	(13)/(2)	(13)/(2)						

317

318 **Table 1.** (Number of points for SG filtering)/(maximum FWT decomposition level), as they  
 319 vary with the R level.

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		Optimal R (cm <sup>-1</sup> )	Optimal S (# scans)
Transmission Unit	Grit	16	155
	Wholemeal	8	200
	White flour	4	200
Integrating Sphere	Grit	8	155
	Wholemeal	8	155
	White flour	8	155
Fiber Optic	Wholemeal	4	200
	White flour	8	155

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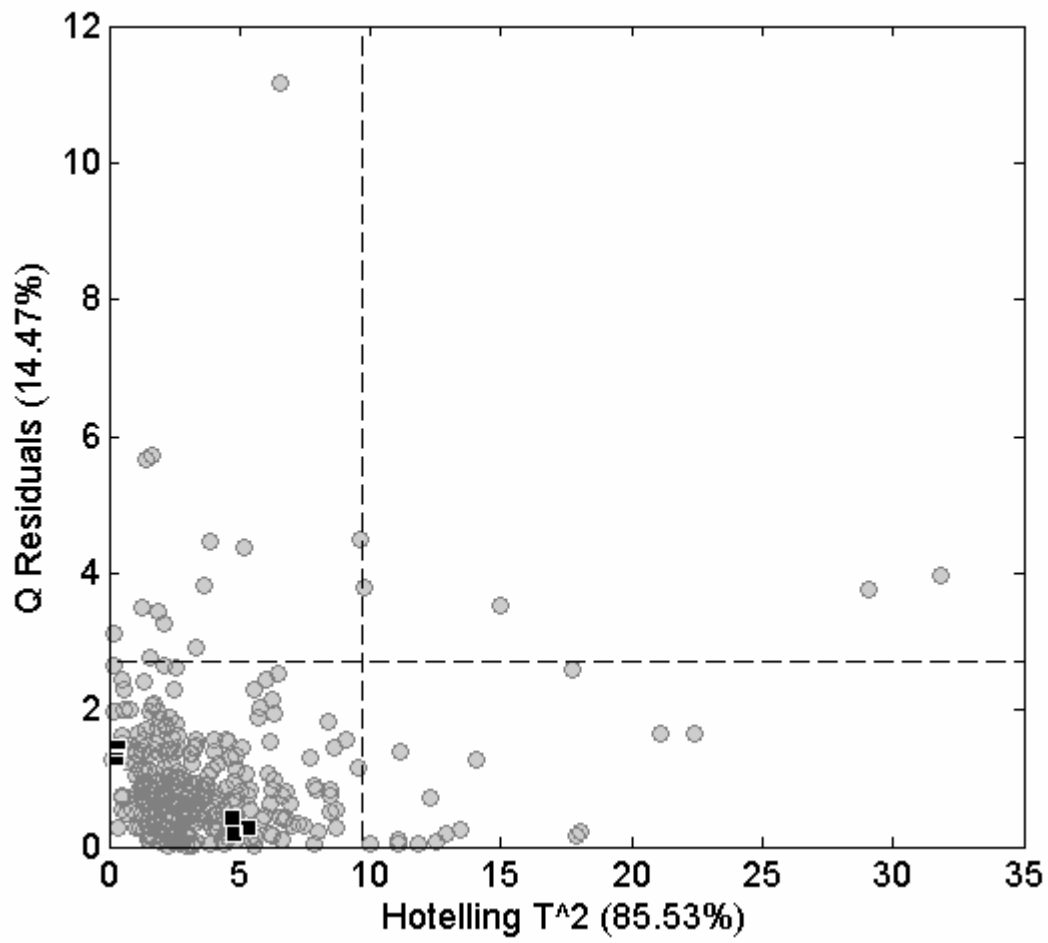
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**Table 2.** Optimal R and S levels for spectral acquisition obtained by using the experimental design.

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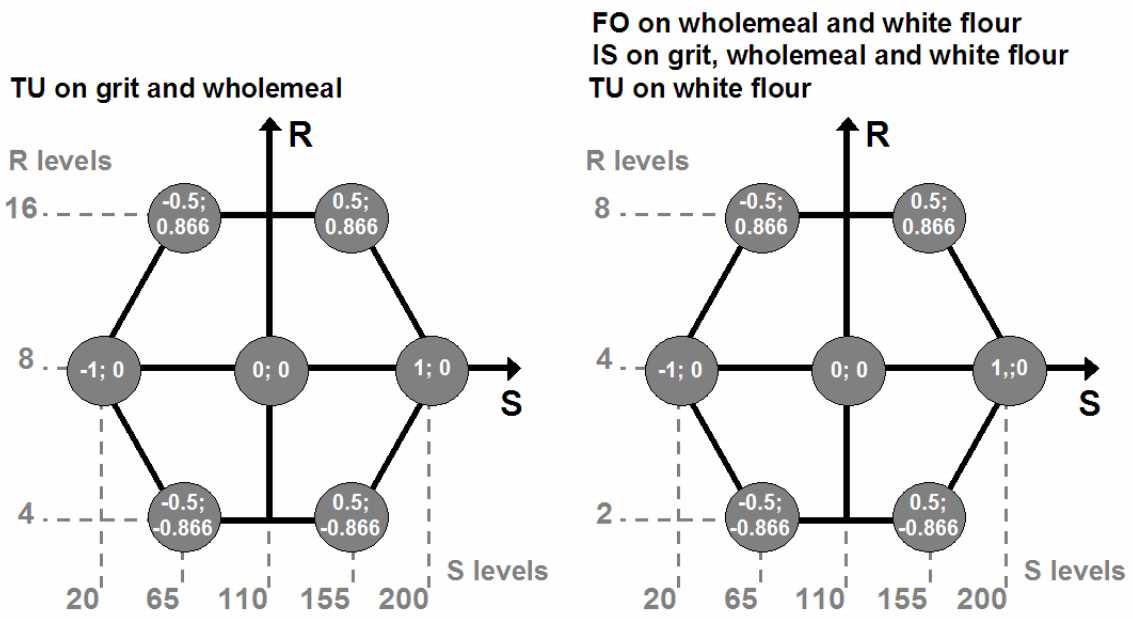
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Figure 1

view

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Figure 2

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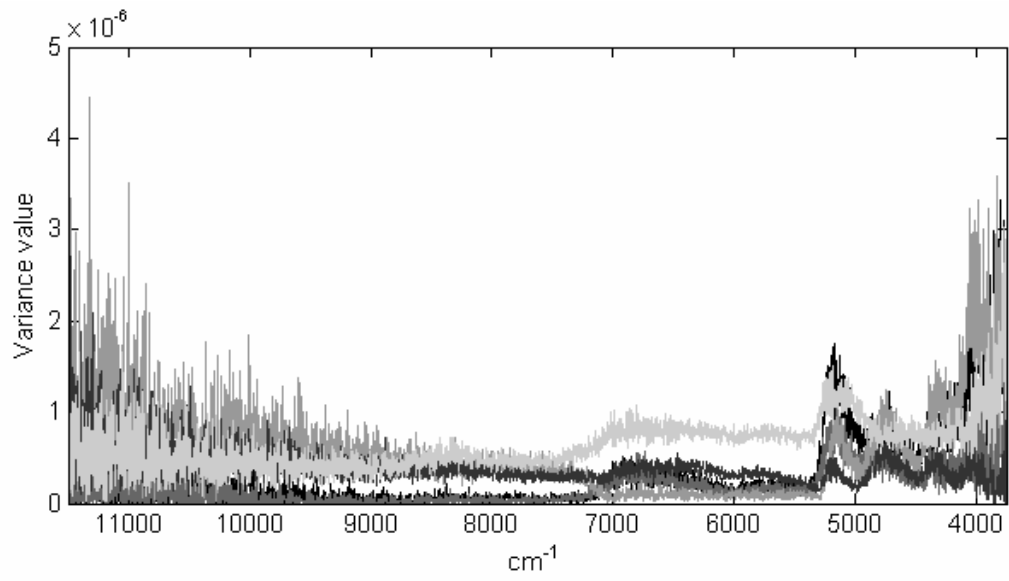


Figure 3

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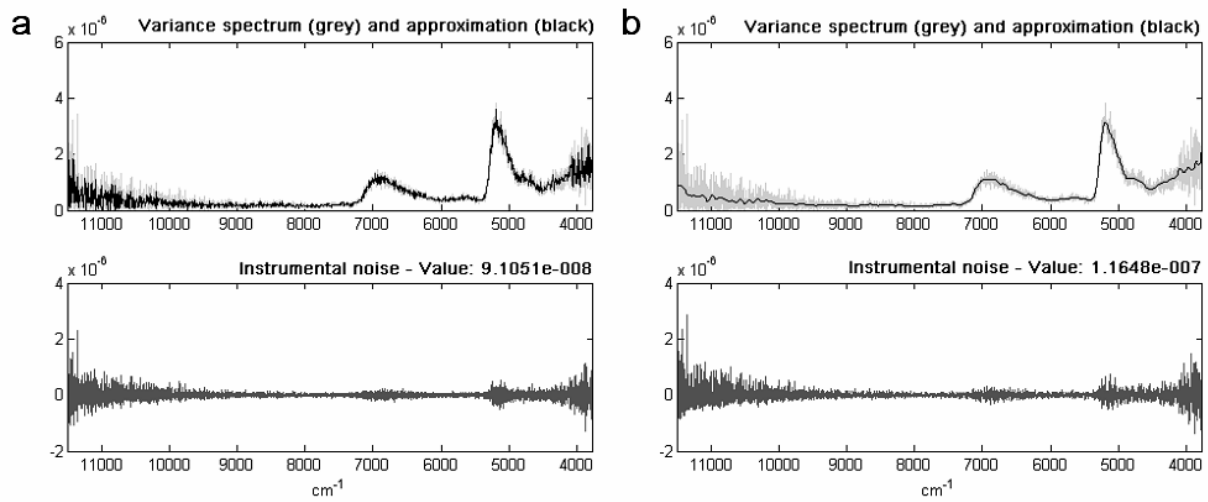


Figure 4

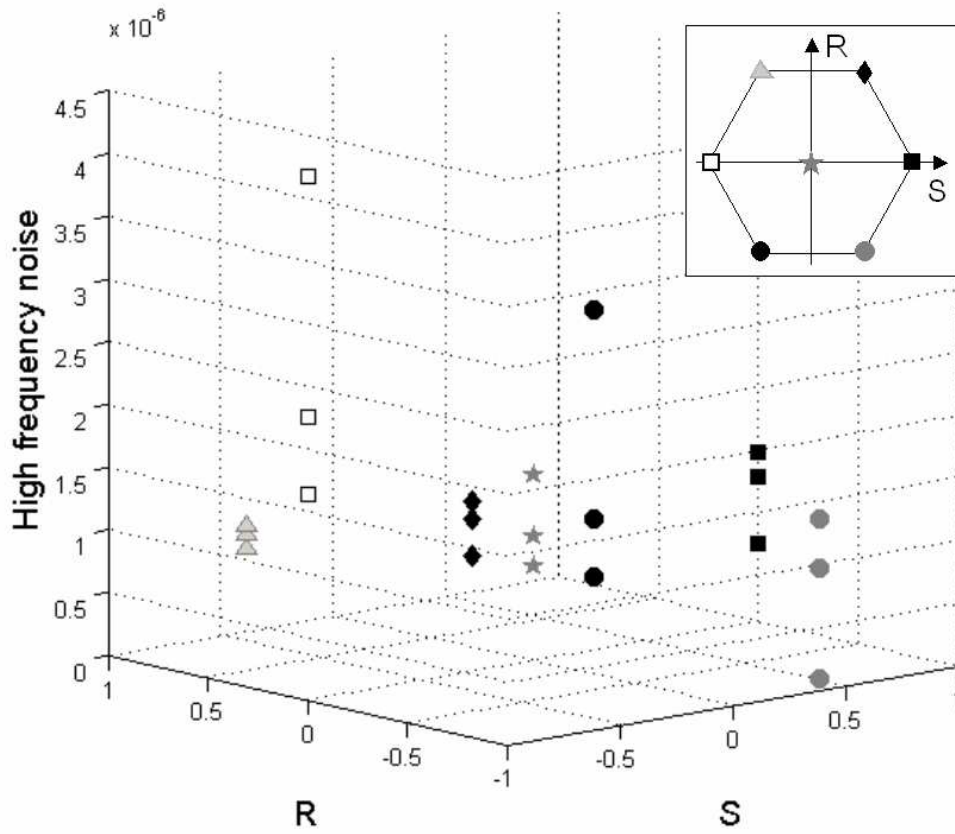
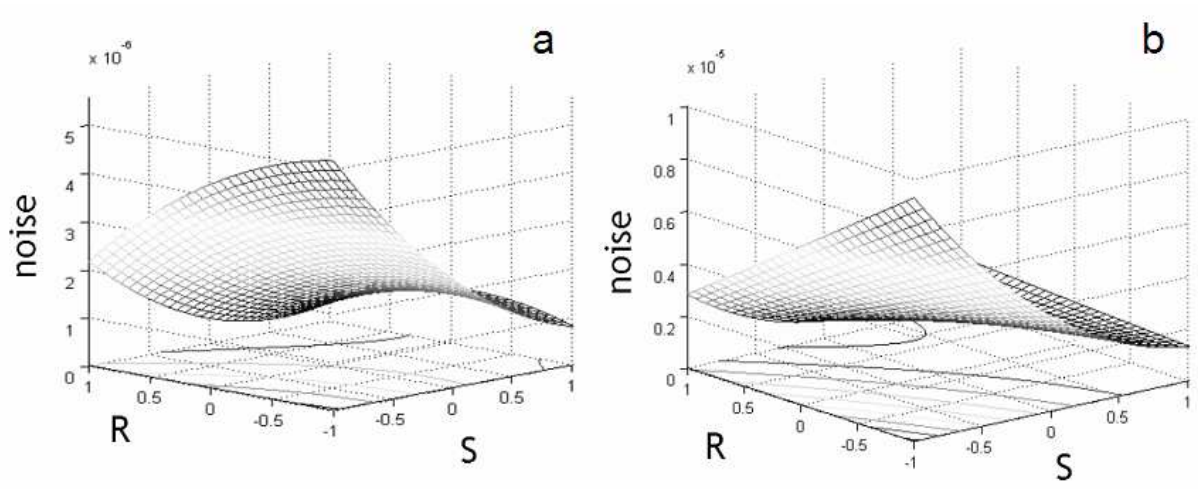


Figure 5



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Figure 6

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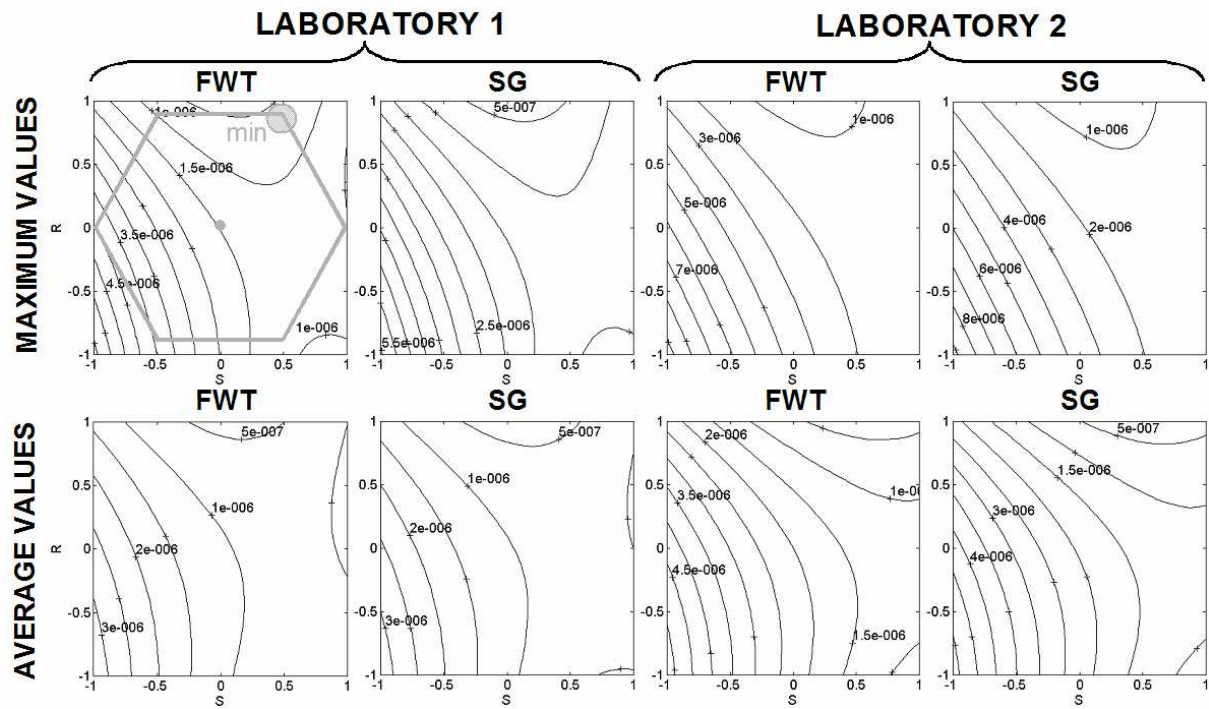


Figure 7